

Bill of Materials Listing

TransArctic Canada Inc.

10/28/2013

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KMC84194		Mt Kit, ISL-D 2013, HDX, O5G, 24V, '13		8/26/2013	158.76		0
10	BEL22464	Belt, B gr, 2464mm (97") (BX94)		each	2		
20	BMC83123	Bkt, Main, Idler, ISL, HDX, '13		each	1		
30	BMC83125	Bkt, Weldm't, Adapter PI, ISL, HDX, '13		each	1		
40	BMC83129	Bkt, Weldm't, Main Base, ISL, HDX, '13		each	1		
50	KAN86530	Kit, Alt. 24V, MForce DT, RE300, 07-08		each	1		
60	KCB84194	Kit, Compressor, 24V,O5G, ISL, '13		each	1		
70	PUL80074	Pulley, Idler, B/S, Wide, 76d (89102)		each	2		
80	KPC89022	Kit, Pulley, ISL, 8.9L, 2B/X,'13		each	1		
90	SCD21912	Spacer, Col, Drl,21.9mm x 25.4o x 12.3i		each	2		
100	SLV17012	Sleeve, Pulley, 16.9o x 22.23mm x 12.32i		each	2		
110	KBC84094	Bag Kit, Fasteners, KMC840/ 841/ 64194		each	1		

Bill of Materials Listing

TransArctic Canada Inc.

6/10/2014
Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBC84094		Bag Kit, Fasteners, KMC840/39/4194		9/11/2013	2.00		0
10	BTC10035	Bolt, Hex, 10 x 1.5 x 35mm, 10.9, Plt,FT		each	2		
30	BTC12080	Bolt, Hex, 12 x 1.75 x 80mm, 10.9,Plt,FT		each	2		
40	BTQ06125	Bolt, Hex, 3/8-16unc, 1.25", 8, Plt		each	5		
50	BTQ08125	Bolt, Hex, 1/2-13unc, 1.25", 8, Plt		each	2		
60	BTQ08151	Bolt, Hex, 1/2-20unf, 1.5", 8, Plt		each	2		
70	CSF08101	Capscrew, FH, 1/2-20unf x 1.0",Alloy,Plt		each	4		
80	NTA10000	Nut, Hex, 10 x 1.5, 8.8, Plt		each	2		
90	NTA12000	Nut, Hex, 12 x 1.75, 8.8, Plt		each	2		
100	NTQ06000	Nut, Hex, 3/8-16unc, 8, Plt		each	5		
110	WFA10000	Washer, Flat, 10mm, 8.8, Plt		each	4		
120	WFA12000	Washer, Flat, 12mm, 8.8, Plt		each	2		
130	WFS06002	Washer, Flat, 3/8", L9, Plt		each	10		
140	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
150	WLA10000	Washer, Lock, 10mm, 8.8, Plt		each	2		
160	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	2		
170	WLQ06000	Washer, Lock, 3/8", 8, Plt		each	5		
180	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	4		

Bill of Materials Listing

TransArctic Canada Inc.

10/28/2013
Page 1 of 1

Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KAN86530	Kit, Alt. 24V, MForce DT, RE300, 07-08	10/4/2007	21.31		0
5	PAC12110	Pack, Carton, 12" x 11" x 5", 51 ECT	each	1	
10	BEL11245	Belt, A gr, 1245mm (49.0") (17490)	each	2	
20	BMN80051	Bkt, Alt, Weldm't, D/S, O5G/K	each	1	
30	BMN80052	Bkt, Alt, Weldm't,P/S, O5G/K	each	1	
35	PUL03321	Pulley, ALT, Idler, 3.25"d, 2A	each	1	
40	SCD84713	Spacer, Col, Drl, 84.7mm x 25.4o x 13.3i	each	1	
50	BMT10008	Bkt, Tenr, Block, Offset	each	1	
60	BMT10009	Bkt, Tenr, Block, Tapped	each	1	
70	KBN86530	Bag Kit, Fasteners, KAN86530	each	1	

Bill of Materials Listing

TransArctic Canada Inc.

10/28/2013

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component	Prod#	Description	Unit	Qty		
KCB84194			Kit, Compressor, 24V,O5G, ISL, '13		8/27/2013	50.22	0
10	BMN80008		Vibration Isolator, Bar,16.50 x 2 x 1.50	each	2		
20	BMN80025		Bkt, Back, PL, Slide, IC, RE300	each	1		
30	BMZ00043		Bkt, Main, Base Pl, '13	each	1		
40	KGT84161		Kit, Platform, O5G, '07	each	1		
50	KBZ84194		Bag Kit, Fasteners, KCB84194	each	1		

Bill of Materials Listing

TransArctic Canada Inc.

10/28/2013

Page 1 of 1

Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBZ84194		Bag Kit, Fasteners, KCB84194		10/18/2013	1.06		0
10	BTP08653	Bolt, Hex, 1/2-13unc, 6.5", 5, Plt, FT		each	1		
20	BTQ08101	Bolt, Hex, 1/2-20unf, 1.00", 8, Plt		each	4		
30	CSF08076	Capscrew, FH, 1/2-20unf x .75",Alloy,Plt		each	2		
40	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
50	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	5		

Bill of Materials Listing

TransArctic Canada Inc.

10/28/2013
Page 1 of 1

Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod# Description	Bin	Unit	Qty		
KGT84161	Kit, Platform, O5G, '07	10/19/2007	10.76		0
10 BMN80010	Bkt, Main, Slide, Assy, O5G, IC, RE300	each	1		
20 BMN80024	Bkt, Comp, FRT, Z, IC, RE300	each	1		
30 SCD29213	Spacer, Col, Drl, 29.21mm x 25.4o x 12.7i	each	2		
40 BTQ06150	Bolt, Hex, 3/8-16unc, 1.50", 8, Plt	each	2		
50 NTP07000	Nut, Hex, 7/16-14unc, 5, Plt	each	4		
60 WFN06000	Washer, Flat, 3/8", 2, Plt	each	2		
70 WLP07000	Washer, Lock, 7/16", 5, Plt	each	4		
80 WLP06000	Washer, Lock, 3/8", 5, Plt	each	2		

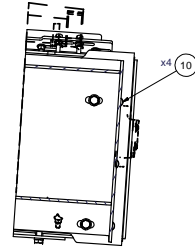
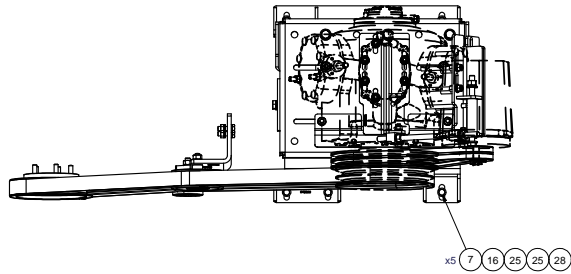
Bill of Materials Listing

TransArctic Canada Inc.

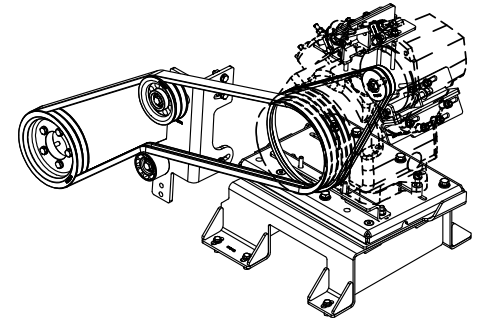
10/28/2013

Page 1 of 1

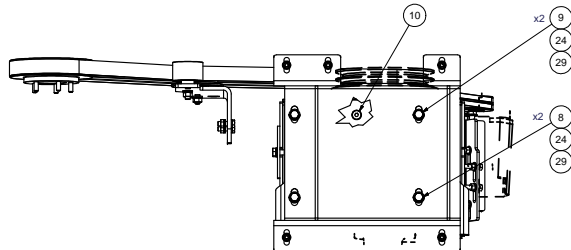
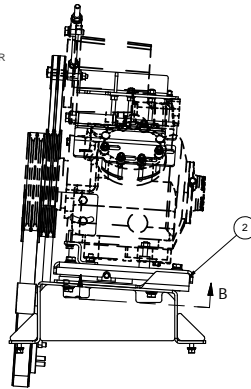
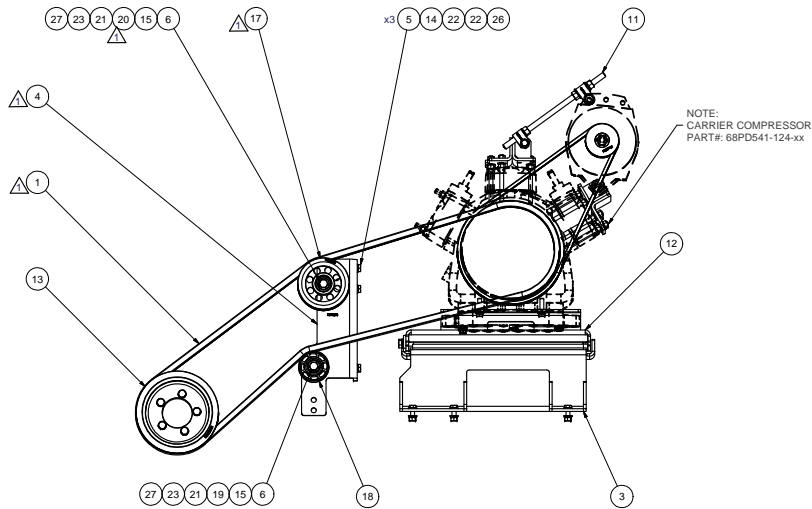
Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KPC89022		Kit, Pulley, ISL, 8.9L, 2B/X,'13		10/15/2013	11.51		0
10	PUL89022	Pulley, Crank, ISL, 8.9L, 2B/X, 8", '13		each	1		
20	BTC10050	Bolt, Hex, 10 x 1.5 x 50mm, 10.9, Plt		each	5		
30	WFA10000	Washer, Flat, 10mm, 8.8, Plt		each	5		



SECTION B-B



ISOMETRIC VIEW



NOTES:

1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.

2) SEE "TRANSARGTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER"

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
29	4	EACH	WLO08000	WASHER, LOCK, 1/2", 8, PLT
28	5	EACH	WLO06000	WASHER, LOCK, 3/8", 8, PLT
27	2	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
26	3	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
25	10	EACH	WFS06002	WASHER, FLAT, 3/8", L9, PLT
24	4	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
23	2	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
22	6	EACH	WFA10000	WASHER, FLAT, 10mm, 8.8, PLT
21	2	EACH	SLV17012	SLEEVE, PULLEY, 16.90 x 22.23 mm x12.19l
20	1	EACH	SCD25412	SPACER, COL, DRL, 25.4mm x 25.40 x 12.3l
19	1	EACH	SCD21912	SPACER, COL, DRL, 21.9mm x 31.80 x12.3l
18	1	EACH	PUL80074	PULLEY, IDLER, BACKSIDE, P8, 74D, 46.27W
17	1	EACH	PUA05012	PULLEY, ASSY, IDLER, B/BX gr, 5" STL, PLT
16	5	EACH	NTQ06000	NUT, HEX, 3/8-16UNC, 8, PLT
15	2	EACH	NTA12000	NUT, HEX, 12 x 1.75, 8.8, PLT
14	3	EACH	NTA10000	NUT, HEX, 10 x 1.5, 8.8, PLT
13	1	EACH	KPC89022	KIT, PULLEY, ISL, 8.9L, 2B/X, '13
12	1	EACH	KCB84194	KIT, COMPRESSOR, 24V, 05G, ISL, '13
11	1	EACH	KAN86530	ALT, KIT, 24, INFORCE D/T, RE300, 07"
10	4	EACH	CSF08101	CAPSCREW, FH, 1/2-20UNF x 1", ALLOY, PLT
9	2	EACH	BTQ08151	BOLT, HEX, 1/2-20UNF x 1.50, 8, PLT
8	2	EACH	BTQ08125	BOLT, HEX, 1/2-13UNC x 1.25, 8, PLT
7	5	EACH	BTQ06125	BOLT, HEX, 3/8-16UNC x 1.25, 8, PLT
6	2	EACH	BTC12080	BOLT, HEX, 12 x 1.75 x 80mm, 10.9, PLT
5	3	EACH	BTC10035	BOLT, HEX, 10 x 1.5 x 35mm, 10.9, PLT
4	1	EACH	BMC83136	BKT, MAIN, IDLER, ISL, HDX, '13
3	1	EACH	BMC83129	BKT, WELDMT, MAIN BASE, ISL, HDX, '13
2	1	EACH	BMC83125	BKT, WELDMT, ADAPTER PL, ISL, HDX, '13
1	1	EACH	BEL32464	BELT, B gr, 2465mm (97")

BILL OF MATERIALS
TRANSARGTIC INC.

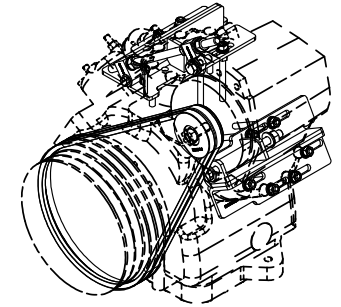
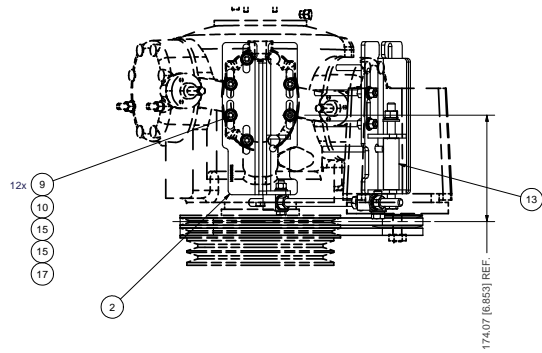
DRAWN	JRodriguez	8/23/2013
CHECKED	James Stewart	9/3/2013
RELEASED TO PRODUCTION	James Stewart	9/3/2013
REVISION	DESCRIPTION	DATE
1	GENERAL REVISION	11/22/2018 JRR
0	RELEASED TO PRODUCTION	9/3/2013 JRR
APPROVED	DATE	BY
	9/3/2013	MFS
	9/3/2013	Ron Ingram
	9/3/2013	Dale Mason

TITLE	MT KIT, ISL-D 2013, HDX, O5G, 24V, '13
SIZE	D
DWG NO	KMC84194
REV	1
SCALE	1:1
SHEET	1 OF 1

UNSPECIFIED TOLERANCES: ALL DIMS
 ONE DECIMAL PLACE (X.1) 25 (1000)
 TWO DECIMAL PLACES (X.00) 25 (1000)
 THREE DECIMAL PLACES (X.000) 25 (1000)
 FRACTIONAL (X.125) ANGULAR ±.25

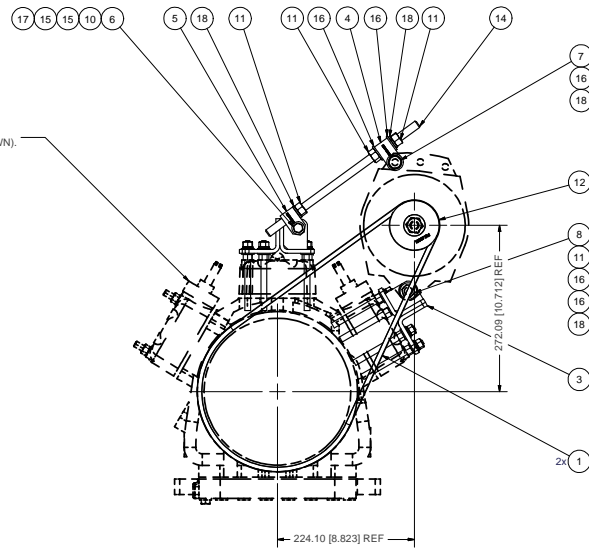
THIRD ANGLE PROJECTION

DRAWING UNIT OF MEASURE: MM (INCH)

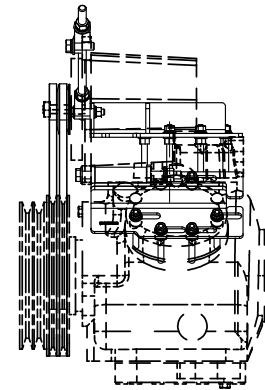


ISOMETRIC VIEW

**DRIVER SIDE SETUP-SHOWN
PASSENGER SIDE SETUP-OPPOSITE**



NOTE REF:
CARRIER COMPRESSOR
PART #: 68PD541-124-xx
(OSG COMPRESSOR-SHOWN).
PART #: 68PD524-204-xx
(OSK COMPRESSOR)



NOTES:
1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL BOLTS** TO S.A.E. SPECIFICATIONS.
2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
18	4	EACH	WLP08000	WASHER, LOCK, 1/2", 5, PLT
17	13	EACH	WLP06000	WASHER, LOCK, 3/8", 5, PLT
16	5	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
15	26	EACH	WFO06000	WASHER, FLAT, 3/8", 2, PLT
14	1	EACH	TRD08120	THREADED, ROD, 1/2-13UNC x 12", 5 PLT
13	1	EACH	SCD84713	SPACER, COL, DRL, 84.73mm x28.60 x13.31
12	1	EACH	PUL03321	PULLEY, ALT, IDLER, 3.25"o, 2A
11	4	EACH	NTP08000	NUT, HEX, 1/2-13UNC, 5, PLT
10	13	EACH	NTP06000	NUT, HEX, 3/8-16UNC, 5, PLT
9	13	EACH	BTS06438	Bolt, Stud, 3/8-16unc, 3.25" x 88", PLT
8	1	EACH	BTQ08653	BOLT, HEX, 1/2-13UNC x 6.50, 8, PLT
7	1	EACH	BTQ08150	BOLT, HEX, 1/2-13UNC x 1.50, 8, PLT
6	1	EACH	BTQ06200	BOLT, HEX, 3/8-16UNC, 2.00", 8, PLT
5	1	EACH	BMT10009	BKT, TENR, BLOCK, TAPPED
4	1	EACH	BMT10008	BKT, TENR, BLOCK, OFFSET
3	1	EACH	BMN00052	BKT, ALT, WELDMT, P/S, 05G/ K
2	1	EACH	BMN00051	BKT, ALT, WELDMT, D/S, 05G/ K
1	2	EACH	BELT1245	Belt, A gr, 1245mm (49.0") (17490)

BILL OF MATERIALS

DRAWN
Jose Rodriguez
6/19/2008
CHECKED
Val Jakovlew
6/23/2008
DATE: 6/23/2008
BY: James Stewart

TRANSARCTIC INC.
TITLE

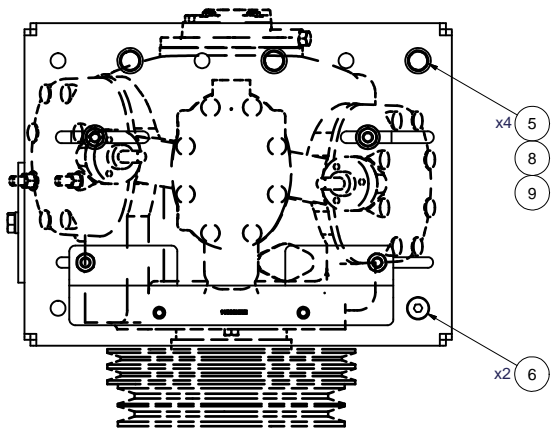
REV	ECN	DESCRIPTION	DATE	BY
2		MODIFIED BMN00051/2	6/20/11	JRR
1		MODIFIED BMN00051	6/14/2008	JRR
0		RELEASE TO PRODUCTION	6/23/2008	JRR

THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC. THE DOCUMENT AND THE INFORMATION IT IS NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.

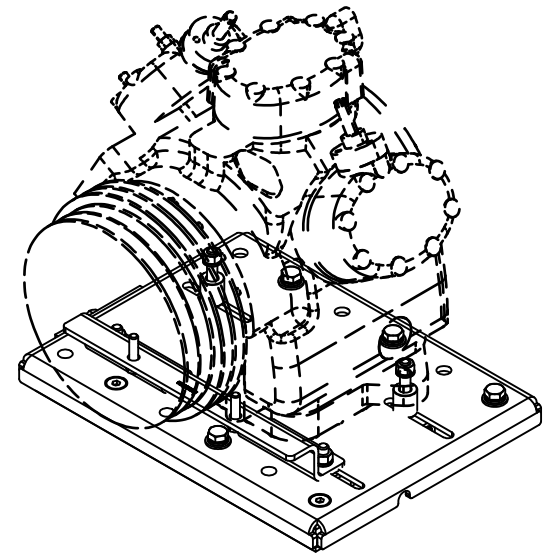
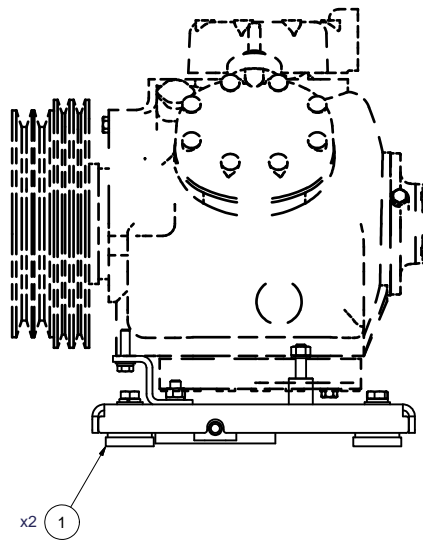
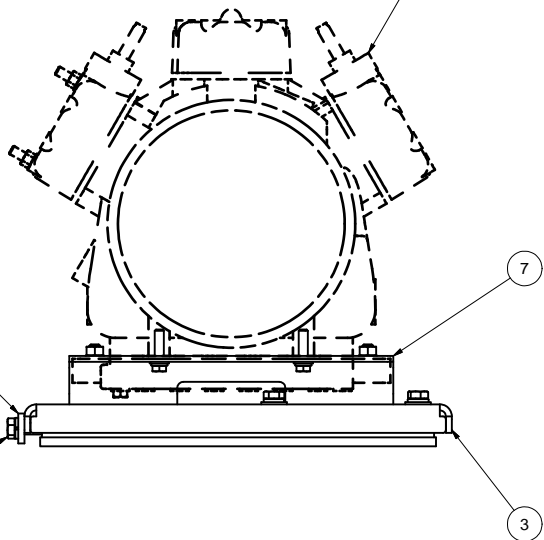
APPROVED
Ron Ingram
6/23/2008
DATE: 6/23/2008
BY: Dale Mason

AL.T. KIT, 24V, MFORCE DT, RE300, '07

SIZE	D	DWG NO	KAN86530	REV	2
SCALE	1:4	DRAWING UNIT OF MEASURE	MM (INCH)	SHEET	1 OF 2



NOTE:
CARRIER COMPRESSOR
PART#: 68PD541-124-xx



ISOMETRIC VIEW

NOTES:

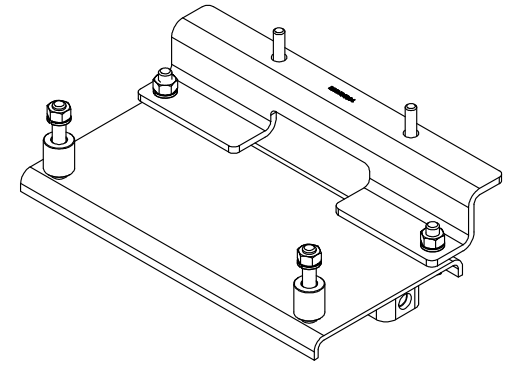
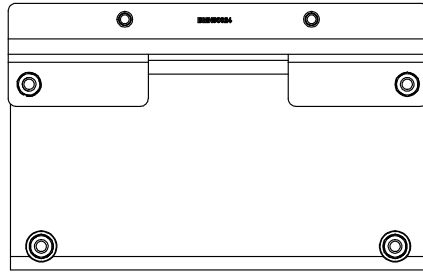
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 46.06 LBS.

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
9	5	EACH	WLQ08000	WASHER, LOCK, 1/2", 8, PLT
8	4	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
7	1	EACH	KGT84161	MT KIT, TRANSIT, O5G, 07"
6	2	EACH	CSF08076	CAPSCREW, FH, 1/2-20UNF x .75", ALLOY, PLT
5	4	EACH	BTQ08101	BOLT, HEX, 1/2-20UNF x 1.00, 8, PLT
4	1	EACH	BTP08653	BOLT, HEX, 1/2-13UNC x 6.50, 5, PLT, FT
3	1	EACH	BMZ00043	BKT, MAIN, BASE PL, '13
2	1	EACH	BMN80025	BKT, BACK, PL, SLIDE, IC, RE300
1	2	EACH	BMN80008	VIBRATION ISOLATOR, BAR, 16.50 x 2 x 1.50

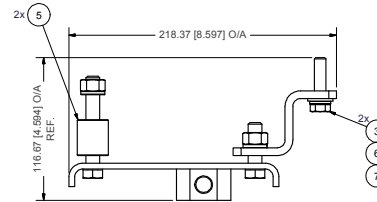
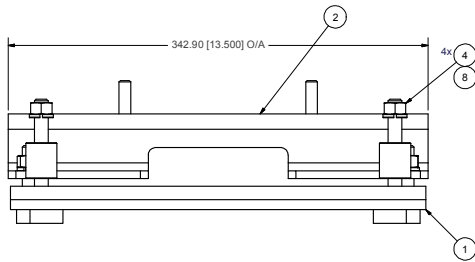
BILL OF MATERIALS

DRAWN	jrodriguez	8/27/2013	TRANSARCTIC INC.	
CHECKED	Val Jakowlew	8/27/2013		
APPROVED	James Stewart	8/27/2013		
MFG APPROVED	Ron Ingram	8/27/2013		
DALE MASON			8/27/2013	
TITLE			KIT, COMPRESSOR, 24V, O5G, ISL, '13	
SIZE	C	DWG NO		REV
DRAWING UNIT OF MEASURE: MM [INCH]		SCALE	1:4	SHEET 1 OF 1

0	RELEASED TO PRODUCTION.	10/3/2013	JRR										
REV	ECN	DESCRIPTION	DATE										
<p>THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.</p>													
<p>UNSPECIFIED TOLERANCES: [ALT. DIM.]</p> <table border="0"> <tr> <td>MM</td> <td>[INCH]</td> </tr> <tr> <td>ONE DECIMAL PLACE (.X)</td> <td>.50 (.020)</td> </tr> <tr> <td>TWO DECIMAL PLACE (.XX)</td> <td>.25 (.010)</td> </tr> <tr> <td>THREE DECIMAL PLACE (.XXX)</td> <td>.10 (.005)</td> </tr> <tr> <td>FRACTIONAL +/- 1/32"</td> <td>ANGULAR +/- .50°</td> </tr> </table>				MM	[INCH]	ONE DECIMAL PLACE (.X)	.50 (.020)	TWO DECIMAL PLACE (.XX)	.25 (.010)	THREE DECIMAL PLACE (.XXX)	.10 (.005)	FRACTIONAL +/- 1/32"	ANGULAR +/- .50°
MM	[INCH]												
ONE DECIMAL PLACE (.X)	.50 (.020)												
TWO DECIMAL PLACE (.XX)	.25 (.010)												
THREE DECIMAL PLACE (.XXX)	.10 (.005)												
FRACTIONAL +/- 1/32"	ANGULAR +/- .50°												
		THIRD ANGLE PROJECTION											



ISOMETRIC VIEW



- NOTES:
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
 - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
 - 3) WEIGHT: 10.67 LB

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
8	4	EACH	WLP07000	WASHER, LOCK, 7/16", 5, PLT
7	2	EACH	WLP06000	WASHER, LOCK, 3/8", 5, PLT
6	2	EACH	WFN06000	WASHER, FLAT, 3/8", 2, PLT
5	2	EACH	SCD29213	SPACER, COL, DRL, 29.21mm x 25.4o x 12.7l
4	4	EACH	NTP07000	NUT, HEX, 7/16-14UNC, 5, PLT
3	2	EACH	BTQ06150	BOLT, HEX, 3/8-16UNC, 1.50", 8, PLT
2	1	EACH	BMN80024	BKT, COMP, FRT, Z, IC, RE300
1	1	EACH	BMN80010	BKT, MAIN, SLIDE, ASSY, IC, RE300

Parts List

DRAWN	Jose Rodriguez	10/21/2008	TRANSARCTIC INC.
CHECKED	Val Jakowlew	10/21/2008	

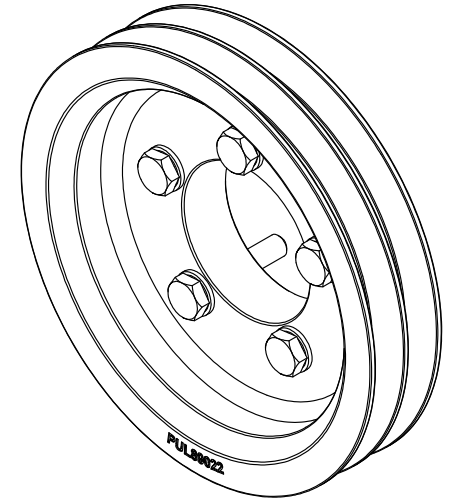
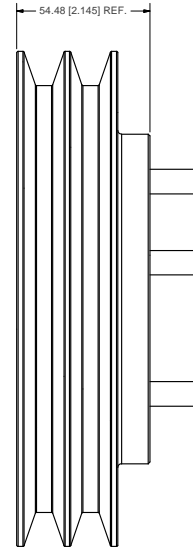
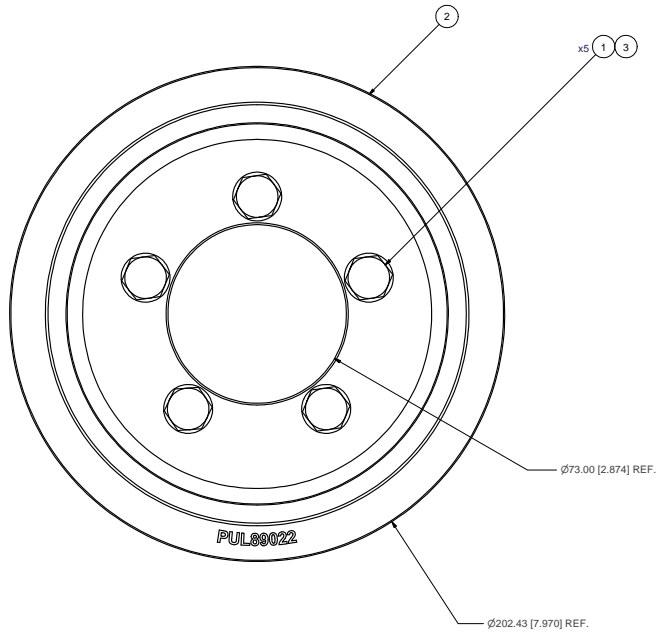
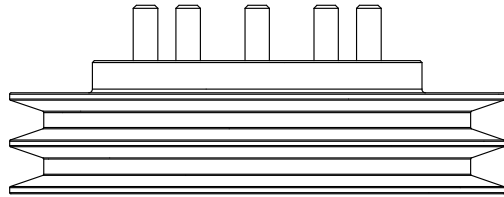
RELEASED TO PRODUCTION	10/20/2008	BRK		
REV	ECN	DESCRIPTION	DATE	BY
		MTG	10/21/2008	James Stewart
		APPROVED	10/21/2008	Ron Ingram
		APPROVED	10/21/2008	Dale Mason

TITLE		MT, KIT, TRANSIT, O5G, '07	
SIZE	D	DWG NO	KGT84161
DRAWING UNIT OF MEASURE	MM (INCH)	SCALE	1 : 2
SHEET	1	OF	1

UNSPECIFIED TOLERANCES: (ALL DIM) ± .005
 DIM DECIMAL PLACE (1) .00 .01 .02 .03 .04 .05 .06 .07 .08 .09 .10 .12 .15 .20 .25 .31 .37 .45 .56 .70 .88 .112 .141 .178 .225 .281 .354 .445 .562 .707 .885 .112 .141 .178 .225 .281 .354 .445 .562 .707 .885
 FRACTIONAL: 1/32 1/16 1/8 3/16 1/4 3/8 1/2 5/8 3/4 7/8 1 1 1/4 1 1/2 1 3/4 2 2 1/2 3 3 1/2 4 4 1/2 5 5 1/2 6 6 1/2 7 7 1/2 8 8 1/2 9 9 1/2 10 11 12 14 16 18 20 22 24 28 32 36 40 45 50 56 63 72 80 90 100 112 125 141 160 180 200 225 250 281 315 354 400 450 500 562 630 707 800 900 1000



THIRD ANGLE PROJECTION



ISOMETRIC VIEW

- NOTES:**
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
 - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
 - 3) WT:≈ 11.56 LBS

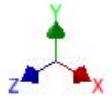
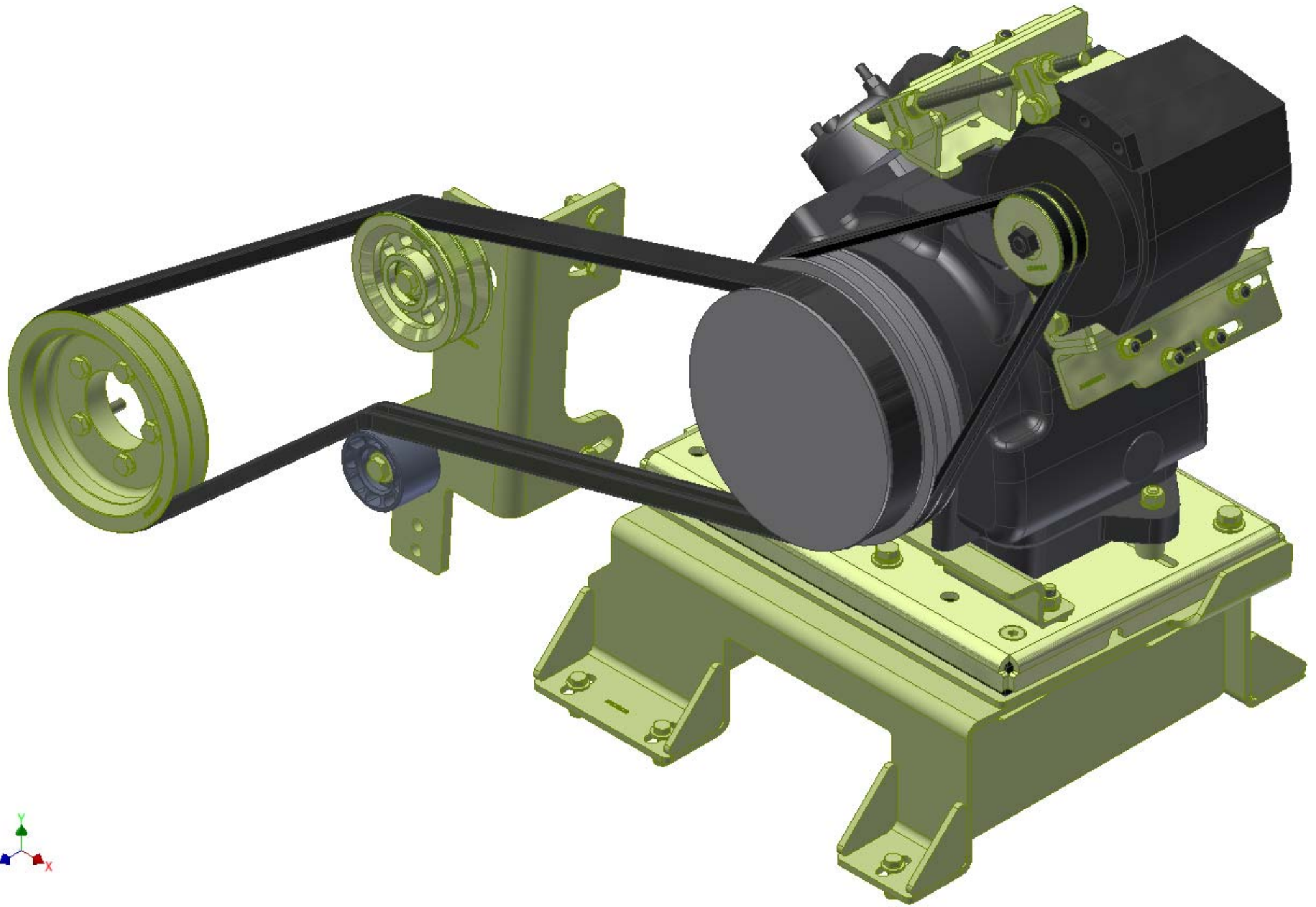
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
3	5	EACH	WFA10000	WASHER, FLAT, 10mm, 8.8, PLT
2	1	EACH	PUL89022	PULLEY, CRANK, ISL, 8.9L, 2B/X, 8", '13
1	5	EACH	BTCT0050	BOLT, HEX, 10 x 1.5 x 50mm, 10.9, PLT

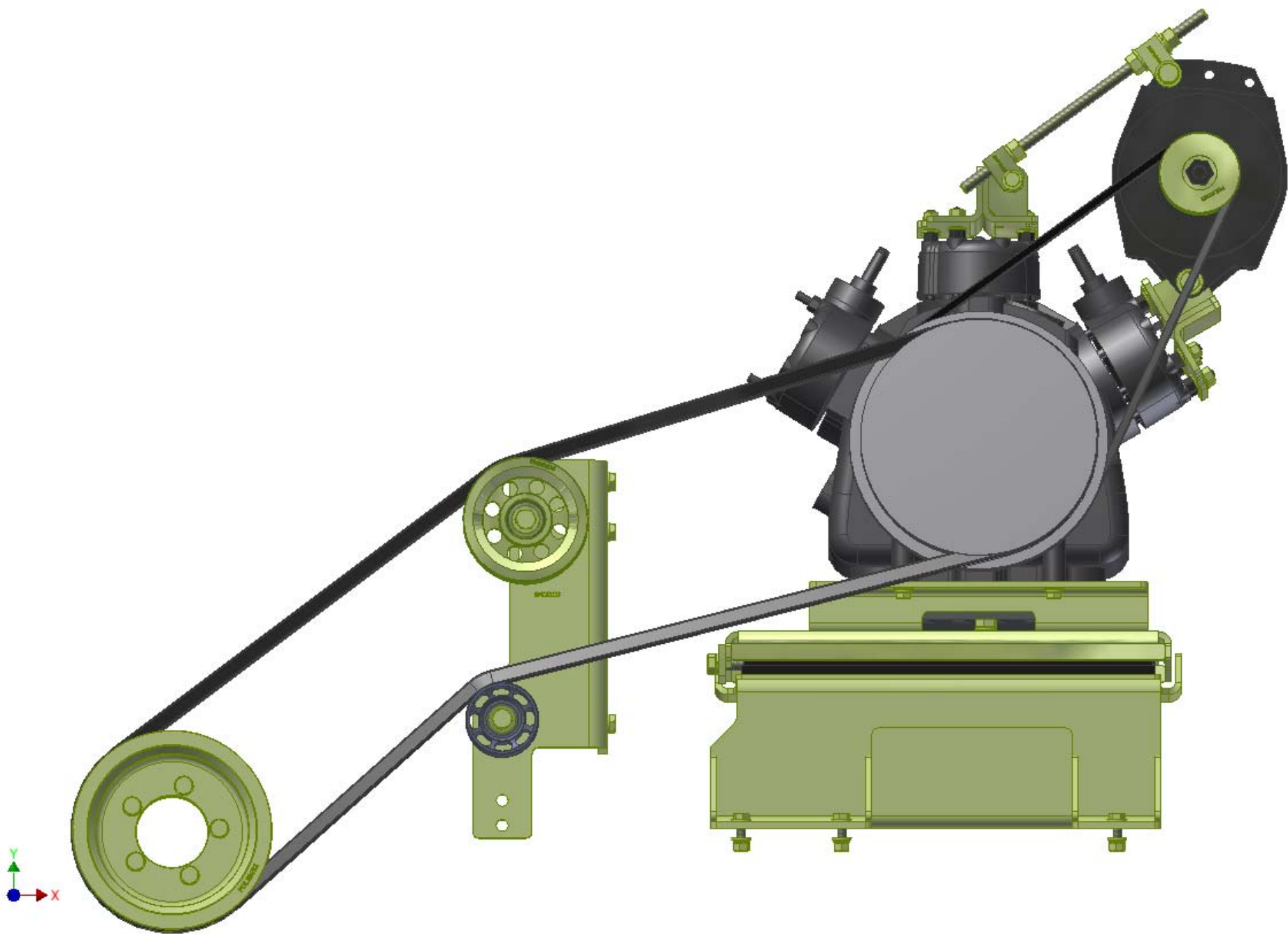
BILL OF MATERIALS

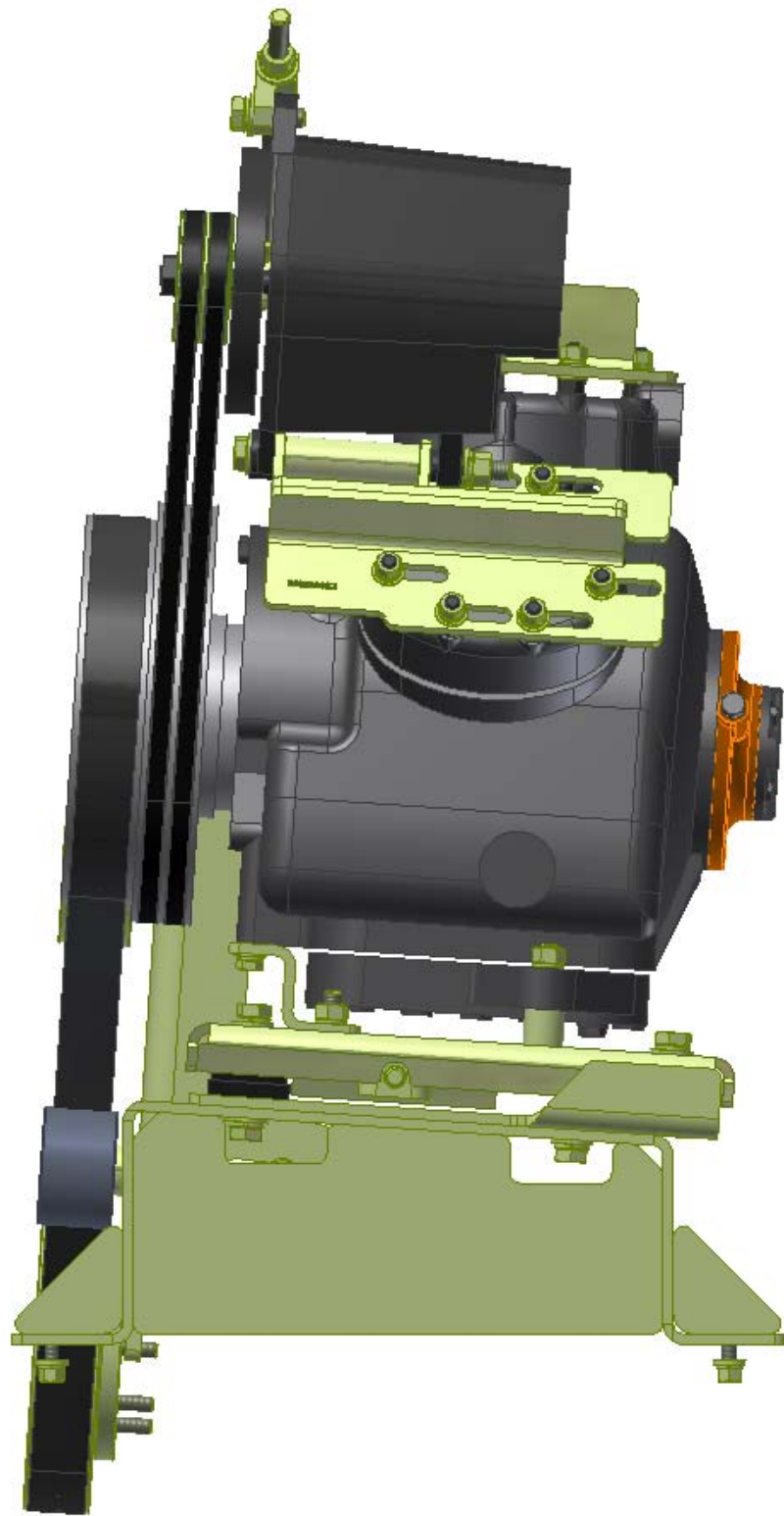
DRAWN	10/15/2013	TRANSARCTIC INC.		
Checked	10/15/2013			
REV	DESCRIPTION	DATE	BY	TITLE
0	RELEASED TO PRODUCTION	10/15/2013	JRB	GA
1		10/15/2013	James Stewart	
2		10/15/2013	Ron Ingram	KIT, PULLEY, ISL, 8.9L, 2B/X, '13
3		10/15/2013	Dale Mason	

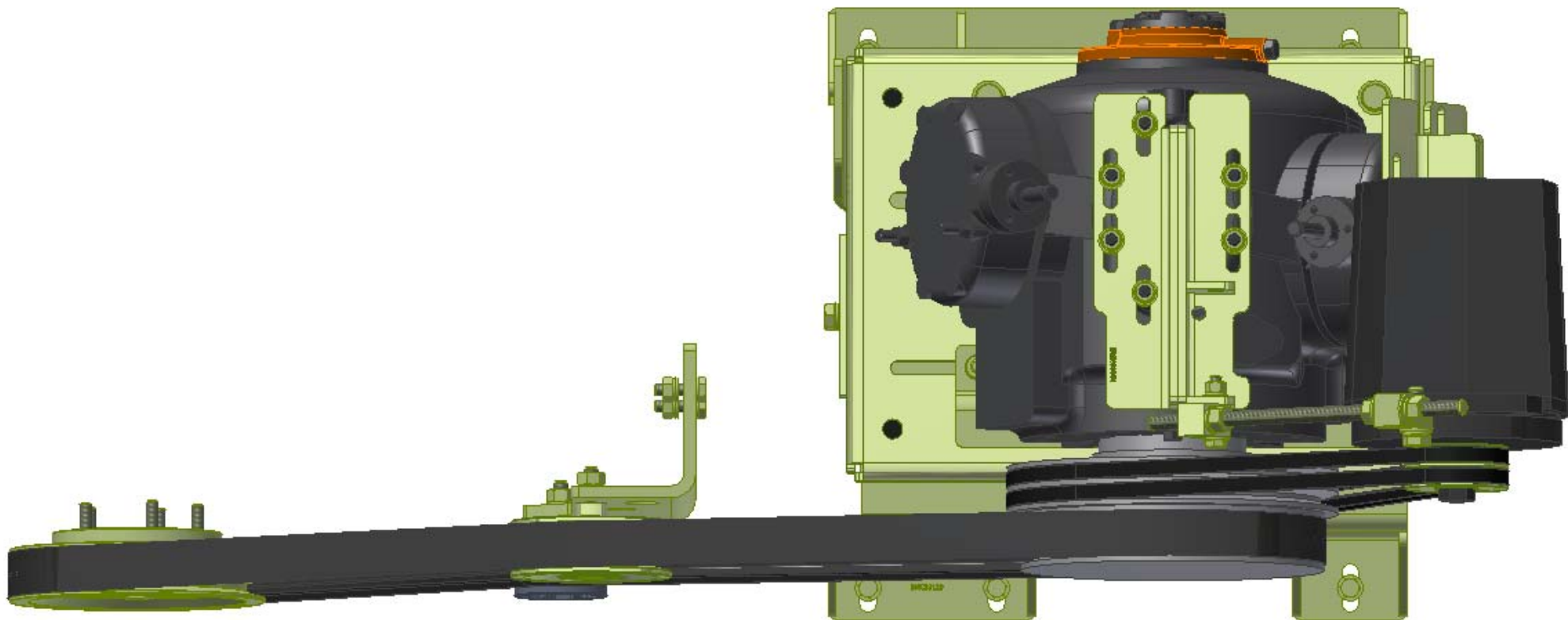
UNSPECIFIED TOLERANCES:		MM (INCH)
ONE DECIMAL PLACE (X.0)	±0.10 (±0.004)	THIRD ANGLE PROJECTION
TWO DECIMAL PLACE (X.00)	±0.02 (±0.0008)	
THREE DECIMAL PLACE (X.000)	±0.002 (±0.00008)	

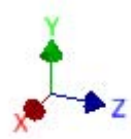
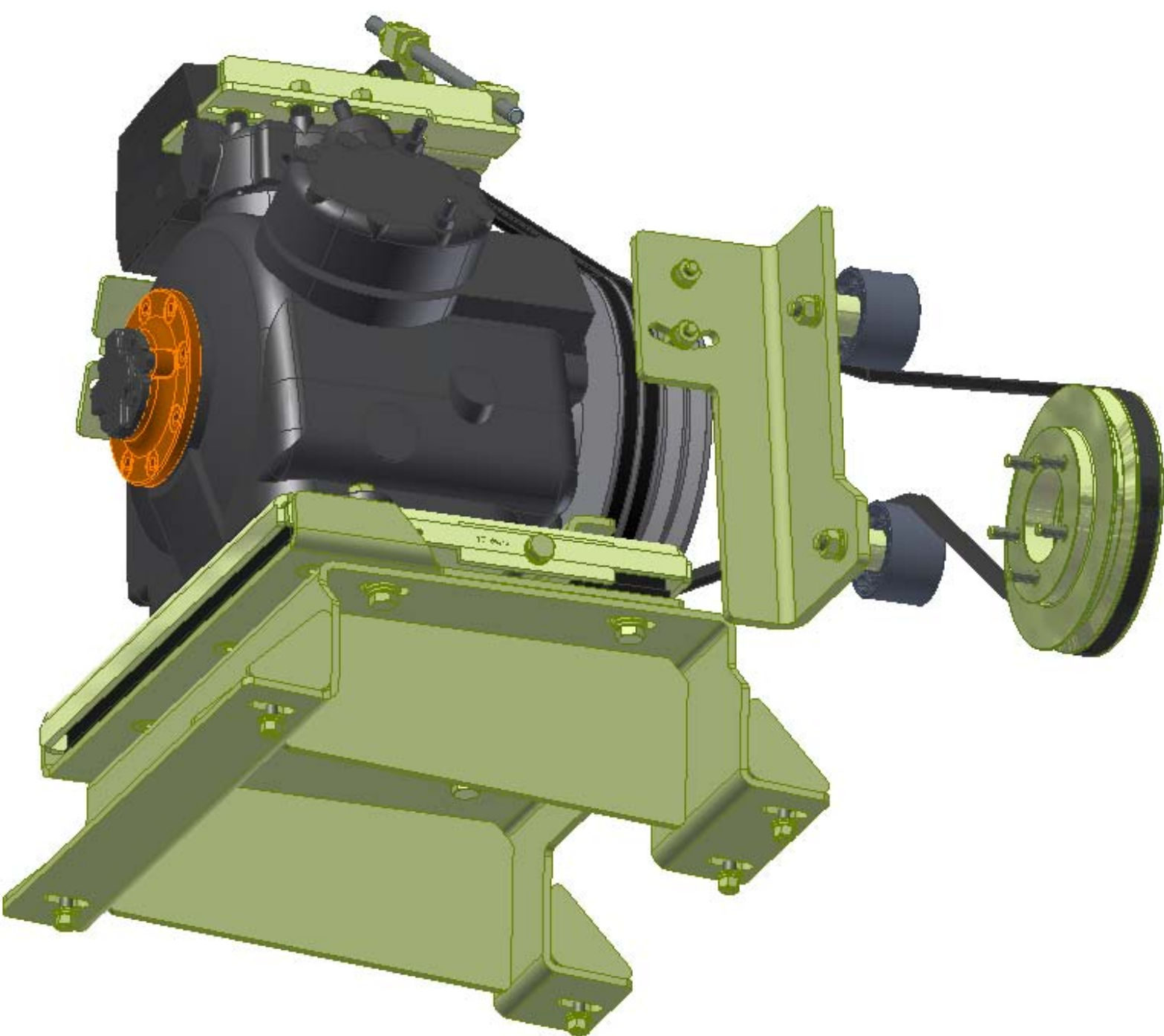
DWG NO	REV
D	0
SCALE	1:1
DRAWING UNIT OF MEASURE	MM (INCH)
SHEET	1 OF 1











TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante