

# Bill of Materials Listing

TransArctic Canada Inc.

11/10/2020  
Page 1 of 1

Product Number	Date	Description		Uof M	Weight	Yield	
Line	Qty	Component	Prod#	Rev#	Description	Bin	Unit
<b>KMC46597</b>	<b>4/25/2017</b>	<b>0</b>	<b>Mt Kit, ISL-G, HDX, TM-55/65, '20</b>			<b>1114.51</b>	<b>0</b>
5	1	PAC39131			Pack, Carton, 39" x 13" x 16.25", 51 BC		each
10	1	BEL32286			Belt, Banded B gr,2286mm (90")		each
20	1	BMC90017		2	Bkt, Found'n, TH HDX, 4xFC/ 4K40, '16		each
30	1	BMC90022		0	Bkt, Main, Idler, Weldm't, ISL, HDX, '16		each
35	1	BMZ00074		0	Bkt, Adapter, P/S, 4xFC To TM-55/65		each
40	1	BMZ01059		0	Bkt, Slide, Block, TH, HDX, '12		each
50	1	KBB00002		0	Kit, PS, Platform, Transit, ADM, '20		each
60	1	KPC90009		0	Kit, Pulley, ISL-G, 8.9L, 2B/X,'17		each
70	1	PUA05001		0	Pulley, Assy, Idler, B/S, 5", Stl, Plt		each
80	1	PUA05012		0	Pulley, Assy, Idler,B/BX gr,5", STL,Plt		each
90	1	SCD16012		1	Spacer, Col, Drl,16 mm x 34.9o x 12.3i		each
100	1	SCD21912		0	Spacer, Col, Drl,21.9mm x 25.4o x 12.3i		each
110	2	SLV17012		0	Sleeve, Pulley, 16.9o x 22.23mm x 12.32i		each
120	1	KBC96597		0	Bag Kit, Fasteners, KMC96597 & KMC96697		each

# Bill of Materials Listing

TransArctic Canada Inc.

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
<b>KBC96597</b>		<b>Bag Kit, Fasteners, KMC96597 &amp; KMC96697</b>	<b>0</b>	<b>7/14/2016</b>	<b>2.96</b>		<b>0</b>
10	BTC10045	Bolt, Hex, 10 x 1.5 x 45mm, 10.9, Plt,FT		each	3		
20	BTC12080	Bolt, Hex, 12 x 1.75 x 80mm, 10.9,Plt,FT		each	2		
30	BTQ06175	Bolt, Hex, 3/8-16unc, 1.75", 8, Plt		each	8		
40	BTQ08200	Bolt, Hex, 1/2-13unc, 2.0", 8, Plt		each	3		
45	CSF08150	Capscrew, FH, 1/2-13 x 1.50", Alloy, Plt		each	1		
47	CSF12036	Capscrew, FH, 12 x 1.75 x 35mm, 10.9,Plt		each	4		
50	NTA10000	Nut, Hex, 10 x 1.5, 8.8, Plt		each	3		
60	NTA12000	Nut, Hex, 12 x 1.75, 8.8, Plt		each	2		
70	NTQ06000	Nut, Hex, 3/8-16unc, 8, Plt		each	8		
80	NTQ08000	Nut, Hex, 1/2-13unc, 8, Plt		each	4		
90	WFA10002	Washer, Flat, 10mm, Hvy, 8.8, Plt		each	6		
100	WFA12002	Washer, Flat, 12mm, Hvy, 8.8, Plt		each	2		
110	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	7		
120	WFS06002	Washer, Flat, 3/8", L9, Plt		each	16		
130	WLA10000	Washer, Lock, 10mm, 8.8, Plt		each	3		
140	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	2		
150	WLQ06000	Washer, Lock, 3/8", 8, Plt		each	8		
160	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	4		

# Bill of Materials Listing

TransArctic Canada Inc.

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
<b>KBB00002</b>		<b>Kit, PS, Platform, Transit, ADM, '20</b>	<b>0</b>	<b>6/20/2012</b>	<b>75.91</b>		<b>0</b>
10	BMZ01034	Bkt, Spring, Support Arm, ADM, '12		each	1		
20	BMZ01035	Bkt, Main, Pivot, Ass'y, ADM Transit, '12		each	1		
30	BMZ01037	Bkt, Fork, Knuckle-Joint, Adm, '12		each	1		
40	BMZ01038	Bkt, Main, Base Pl, ADM, '12		each	1		
50	BMZ01040	Bkt, Ass'y, THRD Rod, Isolator, ADM, '12		each	1		
60	BMZ01041	Shaft Key, 5/16" SQ x .540" Long		each	2		
70	BMZ01042	Vibration Isolator, Bar, 9.63 x 2 x 1.50		each	2		
80	BMZ01044	Bkt, Cradle, Pivot, Adm Transit, '12		each	1		
90	BMZ01047	Bkt, Bar, Slide Nut, ADJ, Trans ADM, '12		each	2		
110	PIS01010	Shaft, Stl, Grease, ADM Transit, '12		each	1		
120	SPR00002	Spring, Comp, R/H, 110 x 50 x 8.4, Red		each	1		
130	WFS16001	Washer, Flat, Dbl Step, 17mm, 50mm, Plt		each	1		
140	WFS27001	Washer, Flat, Dbl Step, 27mm, 63.5, Plt		each	1		
150	KBB00025	Bag Kit, Fasteners, KBB00001		each	1		
160	KBB00026	Bag Kit, Fasteners, Assembly, KBB00001		each	1		

**NOTE:**

Use Blue "Loctite" on the (4) fasteners to fasten BMZ01034 in place. 1/2 -13 UNC grd. 8 bolts, c/w  
 L'whrs torque... used on the PIS01010 Shaft = 45 FT\*LBS.  
 (/VTS@ JAN-25-2019)

# Bill of Materials Listing

TransArctic Canada Inc.

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
<b>KBB00025</b>		<b>Bag Kit, Fasteners, KBB00001/2</b>	<b>5</b>	<b>8/1/2012</b>	<b>1.61</b>		<b>0</b>
10	BTQ08126	Bolt, Hex, 1/2-20unf, 1.25", 8, Plt		each	6		
20	BTQ08150	Bolt, Hex, 1/2-13unc, 1.5", 8, Plt		each	1		
30	BTQ10351	Bolt, Hex, 5/8-18unf, 3.5", 8. PLT		each	1		
50	NTQ08000	Nut, Hex, 1/2-13unc, 8, Plt		each	1		
60	NTQ10000	Nut, Hex, 5/8-11unc, 8, Plt		each	2		
65	NTQ10001	Nut, Hex, 5/8-18unf, 8, Plt		each	1		
100	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	8		
110	WFQ10000	Washer, Flat, 5/8", 8, Plt		each	2		
120	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	7		
130	WLQ10000	Washer, Lock, 5/8", 8, Plt		each	2		

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TransArctic Canada Inc.

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Product Number		Description	Rev#	Date	Weight	Uof M	Yield
Line	Component Prod#	Description	Bin	Unit	Qty		
<b>KBB00026</b>		<b>Bag Kit, Fasteners, Assembly, KBB00001/2</b>	<b>4</b>	<b>8/1/2012</b>	<b>2.48</b>		<b>0</b>
5	BTQ08101	Bolt, Hex, 1/2-20unf, 1.00", 8, Plt		each	6		
15	BTQ08100	Bolt, Hex, 1/2-13unc, 1.00", 8, Plt		each	1		
20	BTQ08150	Bolt, Hex, 1/2-13unc, 1.5", 8, Plt		each	8		
70	WFS08001	Washer, Flat, 1/2", 8, USS, Plt		each	2		
100	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	6		
120	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	16		
130	NTQ08000	Nut, Hex, 1/2-13unc, 8, Plt		each	4		
140	BTM08100	Bolt, 1/2-13 x 1.0" w/ Grease Nipple FTG		each	1		

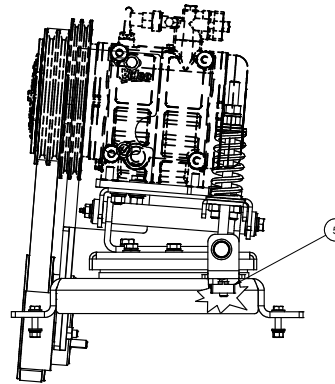
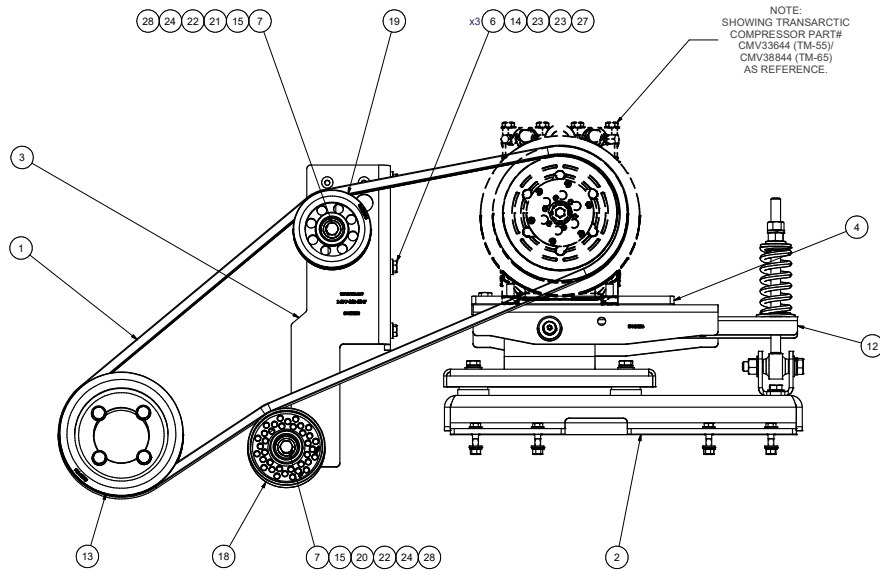
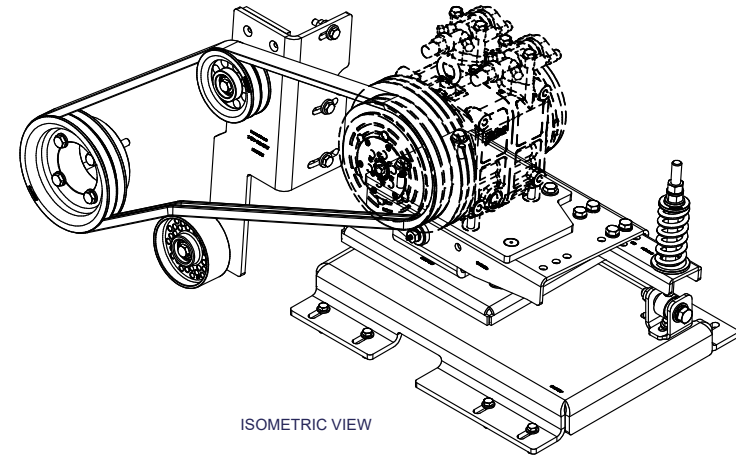
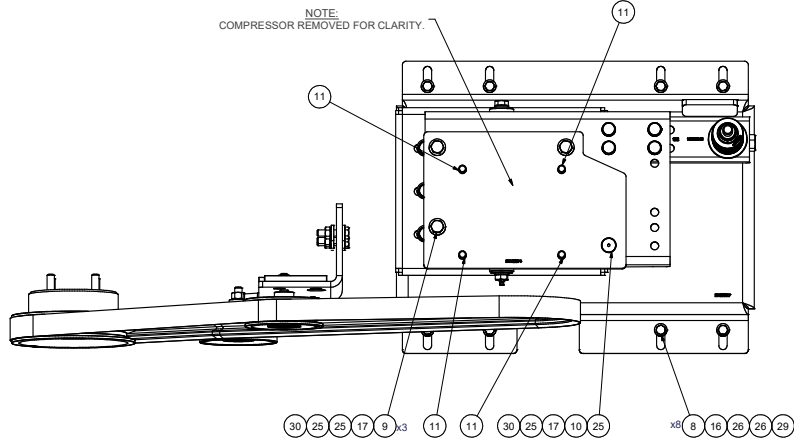
# Bill of Materials Listing

TransArctic Canada Inc.

11/10/2020

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<b>Product Number</b>	<b>Date</b>	<b>Description</b>		<b>Uof M</b>	<b>Weight</b>	<b>Yield</b>
Line	Qty	Component Prod#	Rev# Description	Bin	Unit	
<b>KPC90009</b>	<b>10/15/2013</b>		<b>0 Kit, Pulley, ISL-G, 8.9L, 2B/X,'17</b>			<b>16.40</b>
10	1	PUL90009	2 Pulley, Crank, ISL-G, 9.0L, 2B/X, 8", '17		each	
20	4	BTC12080	Bolt, Hex, 12 x 1.75 x 80mm, 10.9,Plt,FT		each	
30	4	WFS12002	0 Washer, Flat, Hdn, 12mm, Stl, BLK		each	



- NOTES:
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
  - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
30	4	EACH	WLQ08000	WASHER, LOCK, 1/2", 8, PLT
29	8	EACH	WLQ06000	WASHER, LOCK, 3/8", 8, PLT
28	2	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
27	3	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
26	16	EACH	WFS06002	WASHER, FLAT, 3/8", L9, PLT
25	7	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
24	2	EACH	WFA12002	WASHER, FLAT, 12mm, HVY, 8.8, PLT
23	6	EACH	WFA10002	WASHER, FLAT, 10mm, HVY, 8.8, PLT
22	2	EACH	SLV17012	SLEEVE, PULLEY, 16.90 x 22.23 mm x12.19l
21	1	EACH	SCD21912	SPACER, COL, DRL, 21.9mm x 31.80 x12.3l
20	1	EACH	SCD16012	SPACER, COL, DRL, 16 mm x 31.80 x 12.0l
19	1	EACH	PUA05012	PULLEY, ASSY, IDLER, B/BX gr, 5" STL, PLT
18	1	EACH	PUA05001	PULLEY, ASSY, IDLER, B/S, 5", STL, PLT
17	4	EACH	NTQ08000	NUT, HEX, 1/2-13UNC, 8, PLT
16	8	EACH	NTQ06000	NUT, HEX, 3/8-16UNC, 8, PLT
15	2	EACH	NTA12000	NUT, HEX, 12 x 1.75, 8.8, PLT
14	3	EACH	NTA10000	NUT, HEX, 10 x 1.5, 8.8, PLT
13	1	EACH	KPC90009	KIT, PULLEY, ISL-G, 8.9L, 28/X, 17
12	1	EACH	KBB00002	MT KIT, PS, PLATFORM, TRANSIT, ADM, 20
11	4	EACH	CSF12036	CAPSCREW, FH, 12 x 1.75 x 35mm, 10.9, PLT
10	1	EACH	CSF08150	CAPSCREW, FH, 1/2-13 x 1.5", ALLOY, PLT
9	3	EACH	BTQ06200	BOLT, HEX, 1/2-13UNC x 2.00, 8, PLT
8	8	EACH	BTQ06175	BOLT, HEX, 3/8-16UNC, 1.75", 8, PLT
7	2	EACH	BTCL2080	BOLT, HEX, 12 x 1.75 x 80mm, 10.9, PLT, FT
6	3	EACH	BTCL0045	BOLT, HEX, 10 x 1.5 x 45mm, 10.9, PLT
5	1	EACH	BMZ01059	BKT, SLIDE, BLOCK, TH, HDX, 13
4	1	EACH	BMZ00074	BKT, PL, TM-55/65, HDX, INTERFACE, 50"
3	1	EACH	BMC90022	BKT, MAIN, IDLER, WELDMT, ISL, HDX, 16
2	1	EACH	BMC90017	BKT, FOUND'N, HDX, 4x4C, 16
1	1	EACH	BEL32286	BELT, BANDED B GR, 2286mm (90")

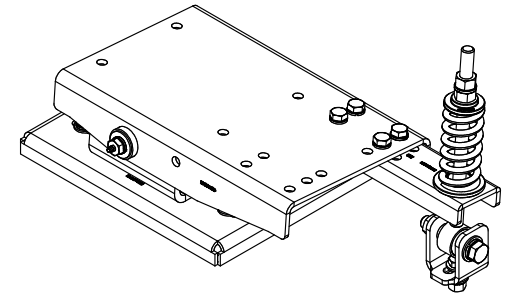
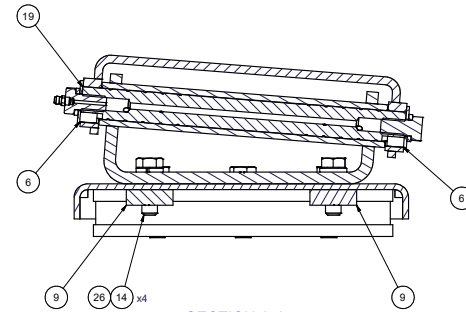
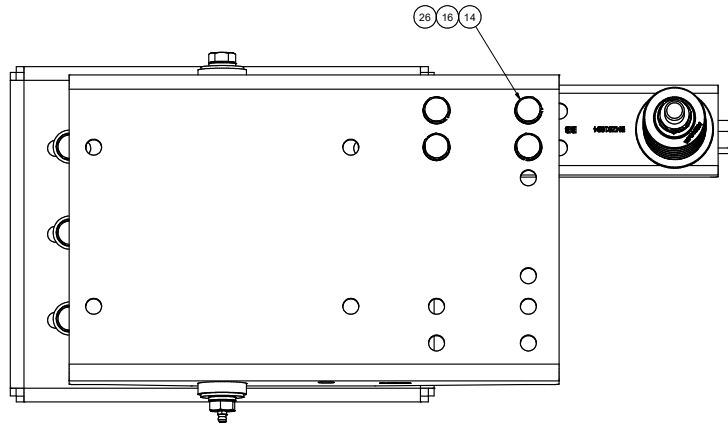
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Rodriguez		CHECKED		<b>TRANSARCTIC INC.</b>	
11/9/2020		11/9/2020			
REV: ECN		DESCRIPTION:		TITLE	
11/9/2020		11/9/2020		MT KIT, ISL-G, HDX, TM-55/65, '20	
11/9/2020		11/9/2020		APPROVED	
11/9/2020		11/9/2020		DATE	
11/9/2020		11/9/2020		DWG NO	
11/9/2020		11/9/2020		KMC46597	
11/9/2020		11/9/2020		SCALE	
11/9/2020		11/9/2020		SHEET 1 OF 1	

UNSPECIFIED TOLERANCES:	ALL DIMS	FINISH
ONE DECIMAL PLACE (XX)	±0.1	25
TWO DECIMAL PLACE (XXX)	±0.05	25
THREE DECIMAL PLACE (XXXX)	±0.025	25
FRACTIONAL (1/16")	±0.005	25



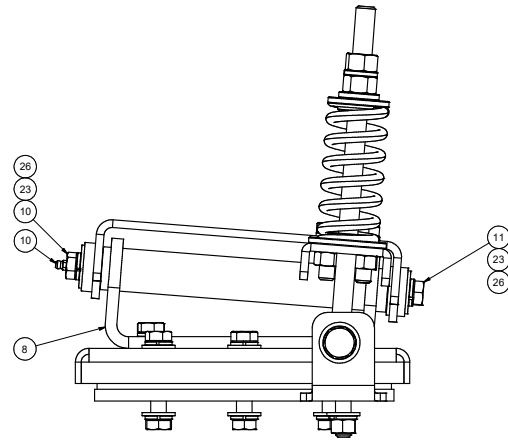
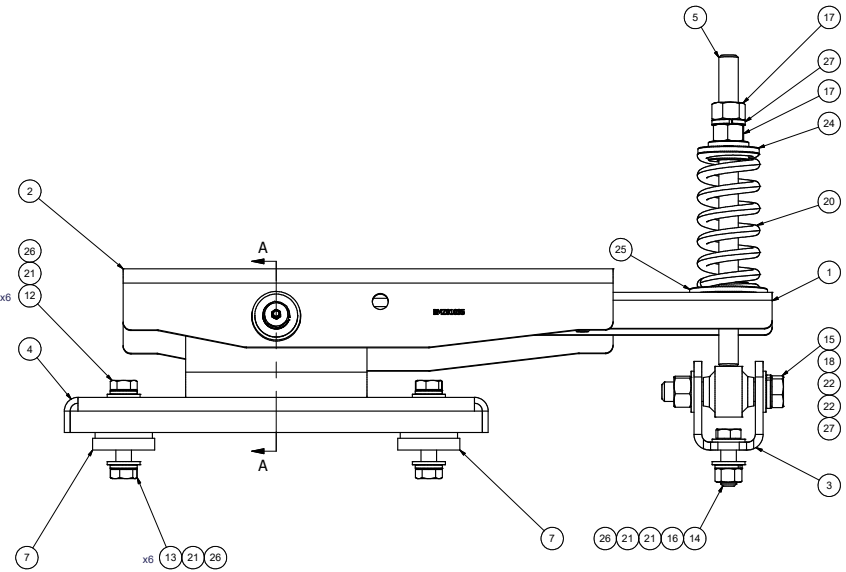
DRAWING UNIT OF MEASURE: MM (INCH) SCALE: 1:4 SHEET 1 OF 1

8 7 6 5 4 3 2 1



ISOMETRIC VIEW  
SCALE 1/3

SECTION A-A



27	2	EACH	WLO10000	WASHER, LOCK, 5/8", 8, PLT
26	23	EACH	WLO08000	WASHER, LOCK, 1/2", 8, PLT
25	1	EACH	WFS27001	WASHER, FLAT, DBL STEP, 28mm, 63.5, PLT
24	1	EACH	WFS16001	WASHER, FLAT, DBL STEP, 16mm, 50mm, PLT
23	2	EACH	WFS08001	WASHER, FLAT, 1/2", 8, USS, PLT
22	2	EACH	WFO10000	WASHER, FLAT, 5/8", 8, PLT
21	14	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
20	1	EACH	SPR00002	SPRING, COMP, R/H, 110 x 50 x 8.4, RED
19	1	EACH	PTSO1010	SHAFT, STL, GREASE, ADM TRANSIT, '12
18	1	EACH	NTQ10001	NUT, HEX, 5/8-18UNC, 8, PLT
17	2	EACH	NTQ10000	NUT, HEX, 5/8-11UNC, 8, PLT
16	5	EACH	NTQ08000	NUT, HEX, 1/2-13UNC, 8, PLT
15	1	EACH	BTQ10351	BOLT, HEX, 5/8-18UNC x 3.50, 8, PLT
14	9	EACH	BTQ08150	BOLT, HEX, 1/2-20UNC x 1.25, 8, PLT
13	6	EACH	BTQ08126	BOLT, HEX, 1/2-20UNC x 1.00, 8, PLT
12	6	EACH	BTQ08101	BOLT, HEX, 1/2-20UNC x 1.00, 8, PLT
11	1	EACH	BTQ08100	BOLT, HEX, 1/2-13UNC x 1.00, 8, PLT
10	1	EACH	BTM08100	BOLT, 1/2-13 x 1.0" w/ GREASE NIPPLE FTG
9	2	EACH	BMZ01047	BKT, BAR, SLIDE NUT, ADJ, TRANS ADM, '12
8	1	EACH	BMZ01044	BKT, ASSY, CRADLE PIVOT, ADM TRANSIT, '12
7	2	EACH	BMZ01042	VIBRATION ISOLATOR, BAR, 9.63 x 2 x 1.50
6	2	EACH	BMZ01041	Shaft Key, 5/16" SQ x .540" Long
5	1	EACH	BMZ01040	BKT, ASSY, THRD ROD, ISOLATOR, ADM, '12
4	1	EACH	BMZ01038	BKT, MAIN, BASE PL, ADM, '12
3	1	EACH	BMZ01037	BKT, FORK, KNUCKLE-JOINT, ADM, '12
2	1	EACH	BMZ01035	BKT, MAIN, PIVOT, ASSY, ADM TRANSIT, '12
1	1	EACH	BMZ01034	BKT, SPRING, SUPPORT ARM, ADM, '12
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

BILL OF MATERIALS  
**TRANSARCTIC INC.**

REV	ECN	DESCRIPTION	DATE	BY
0		RELEASED TO PRODUCTION	6/12/2020	JRR
1			6/1/2020	Val Jakowlew
2			6/1/2020	James Stewart
3			6/1/2020	Ron Ingram
4			6/1/2020	Dale Mason

TITLE  
MT KIT, PS, PLATFORM, TRANSIT, ADM, '20

NOTES:  
1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.  
2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

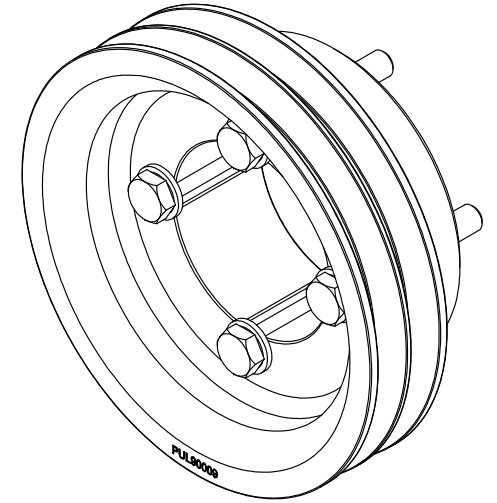
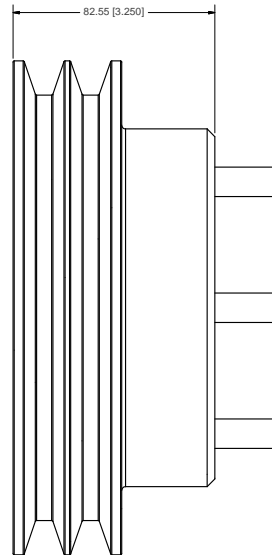
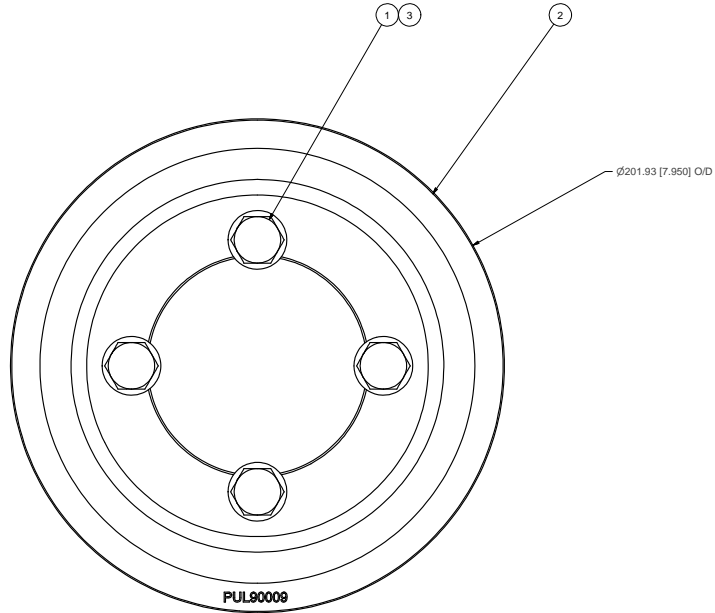
UNSPECIFIED TOLERANCES:	ALL DIMS	FINISH
ONE DECIMAL PLACE (.X)	25	118
TWO DECIMAL PLACE (.XX)	12	118
THREE DECIMAL PLACE (.XXX)	12	118
FRACTIONAL (1/16")	16	118



DRAWING UNIT OF MEASURE	MM (INCH)
SCALE	1:2
DWG NO	KBB00002
REV	0
SHEET	1 OF 1

8 7 6 5 4 3 2 1



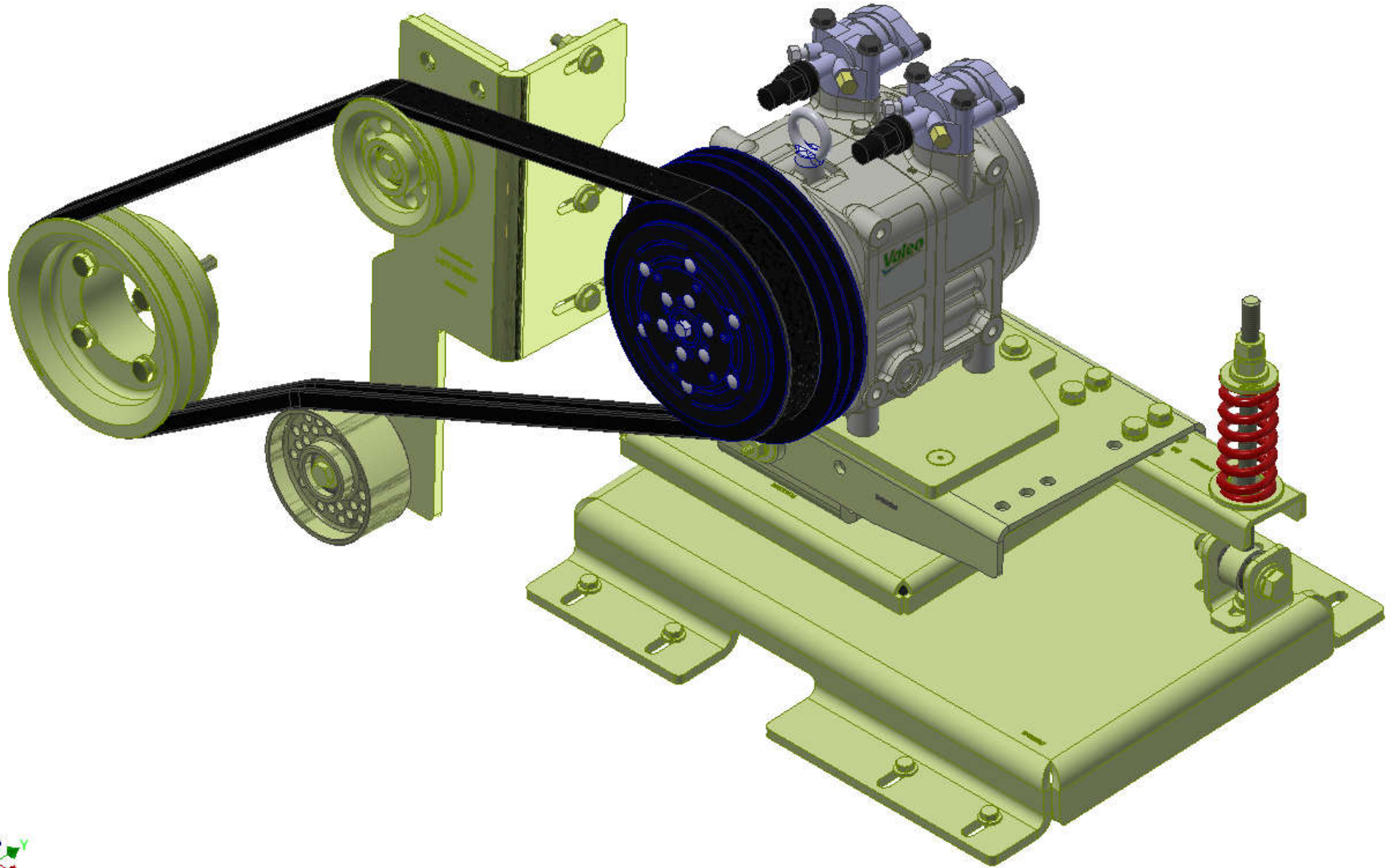


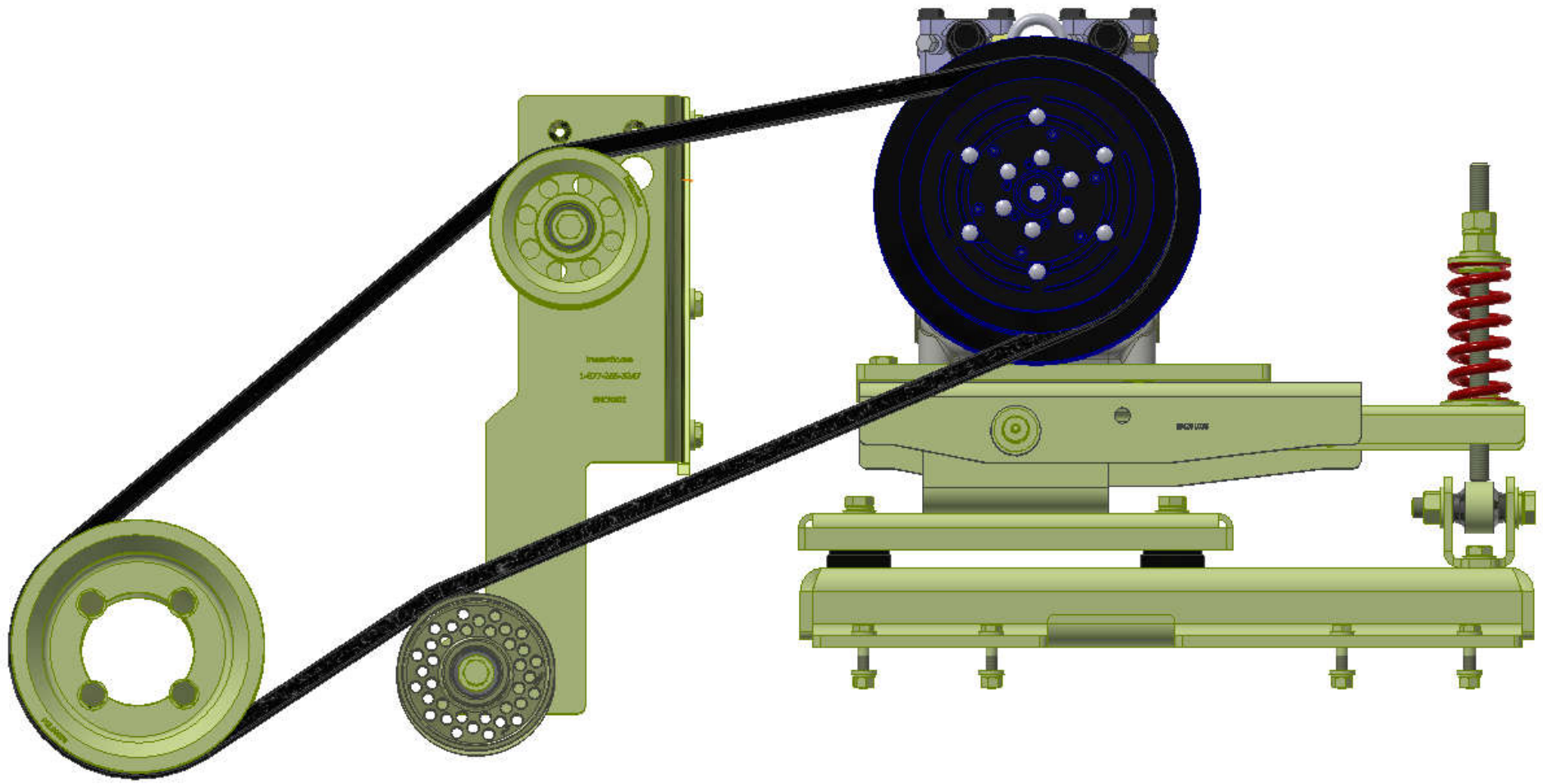
- NOTES:**
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
  - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
  - 3) WEIGHT: 16.41 LB

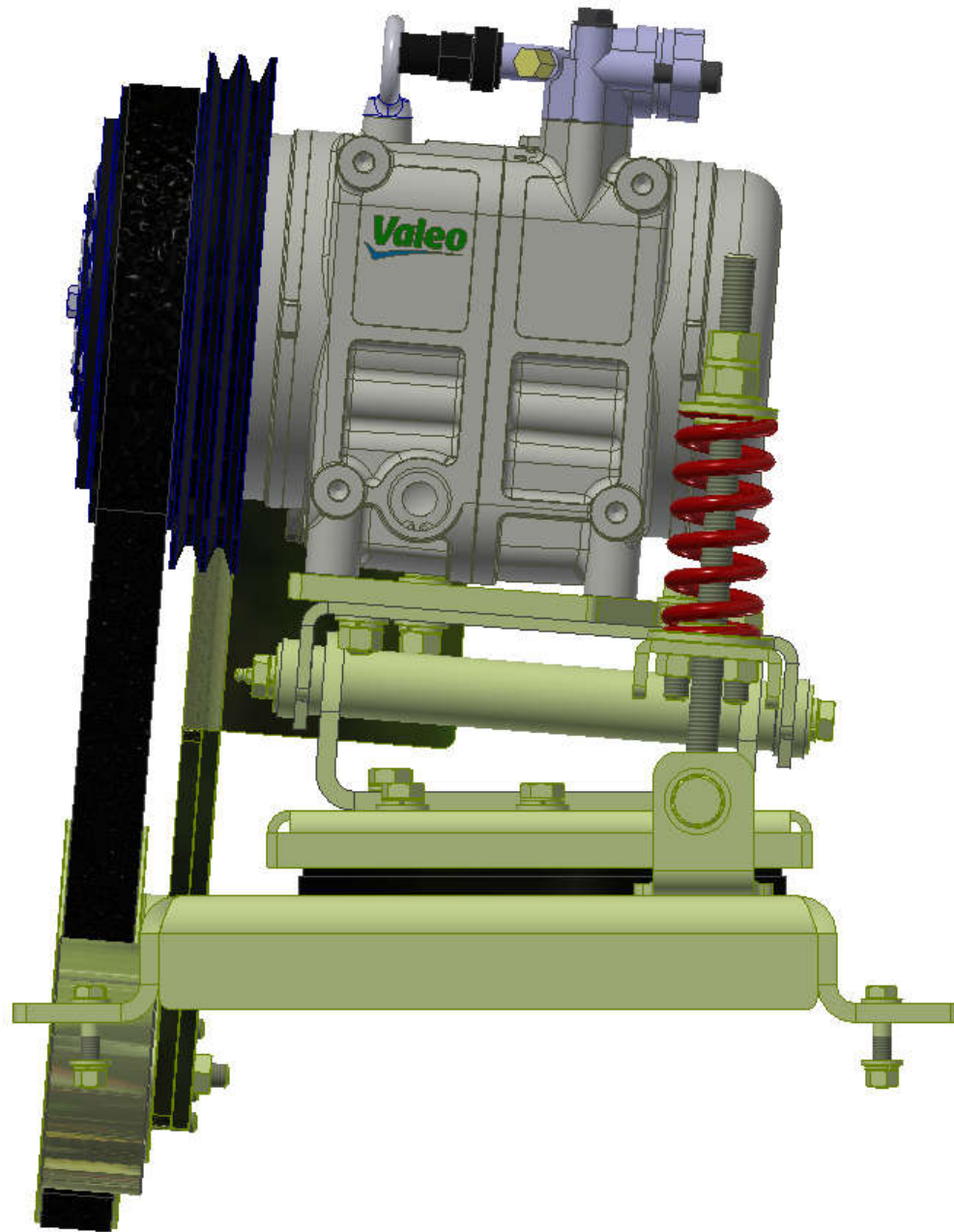
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
3	4	EACH	WFS12002	WASHER, FLAT, HDN, 12mm, STL, BLK
2	1	EACH	PUL90009	PULLEY, CRANK, ISL-G, 8.9L, 2B/X, 8", '17
1	4	EACH	BTCT2080	BOLT, HEX, 12 x 1.75 x 80mm, T0.9, FLT

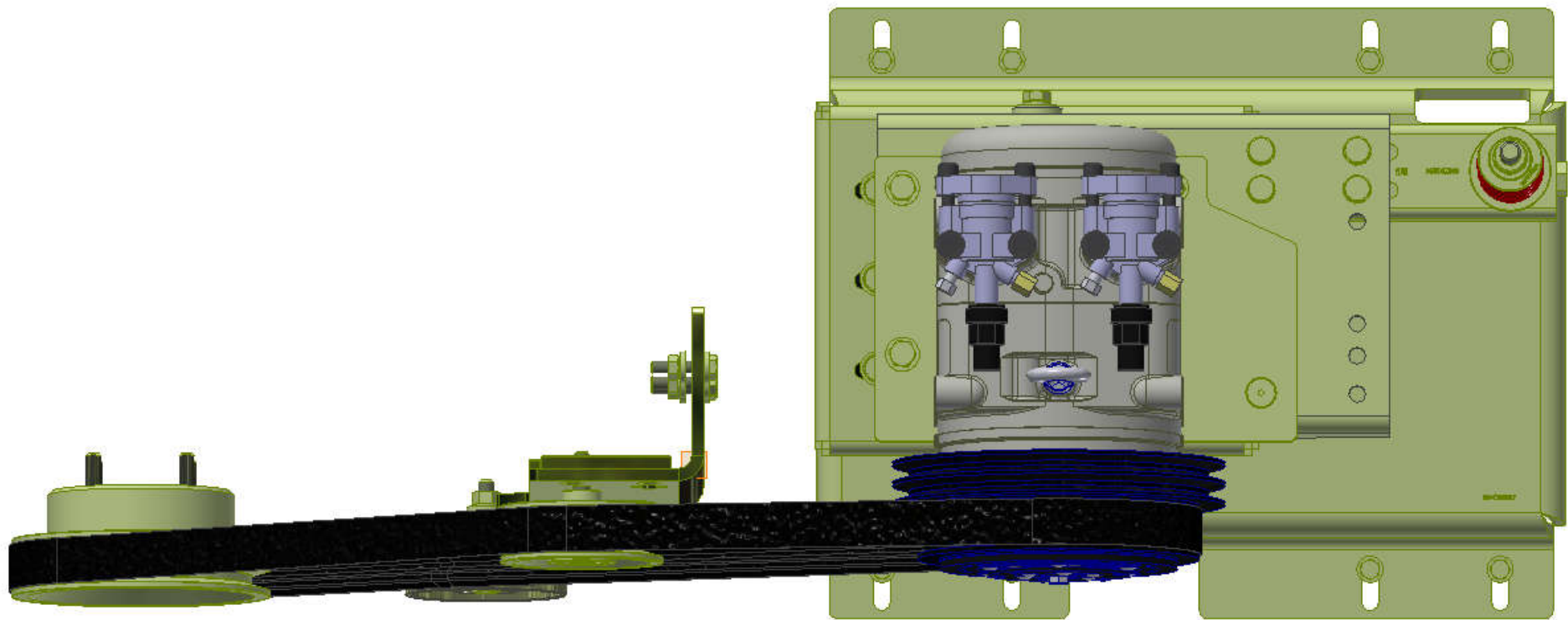
**BILL OF MATERIALS**

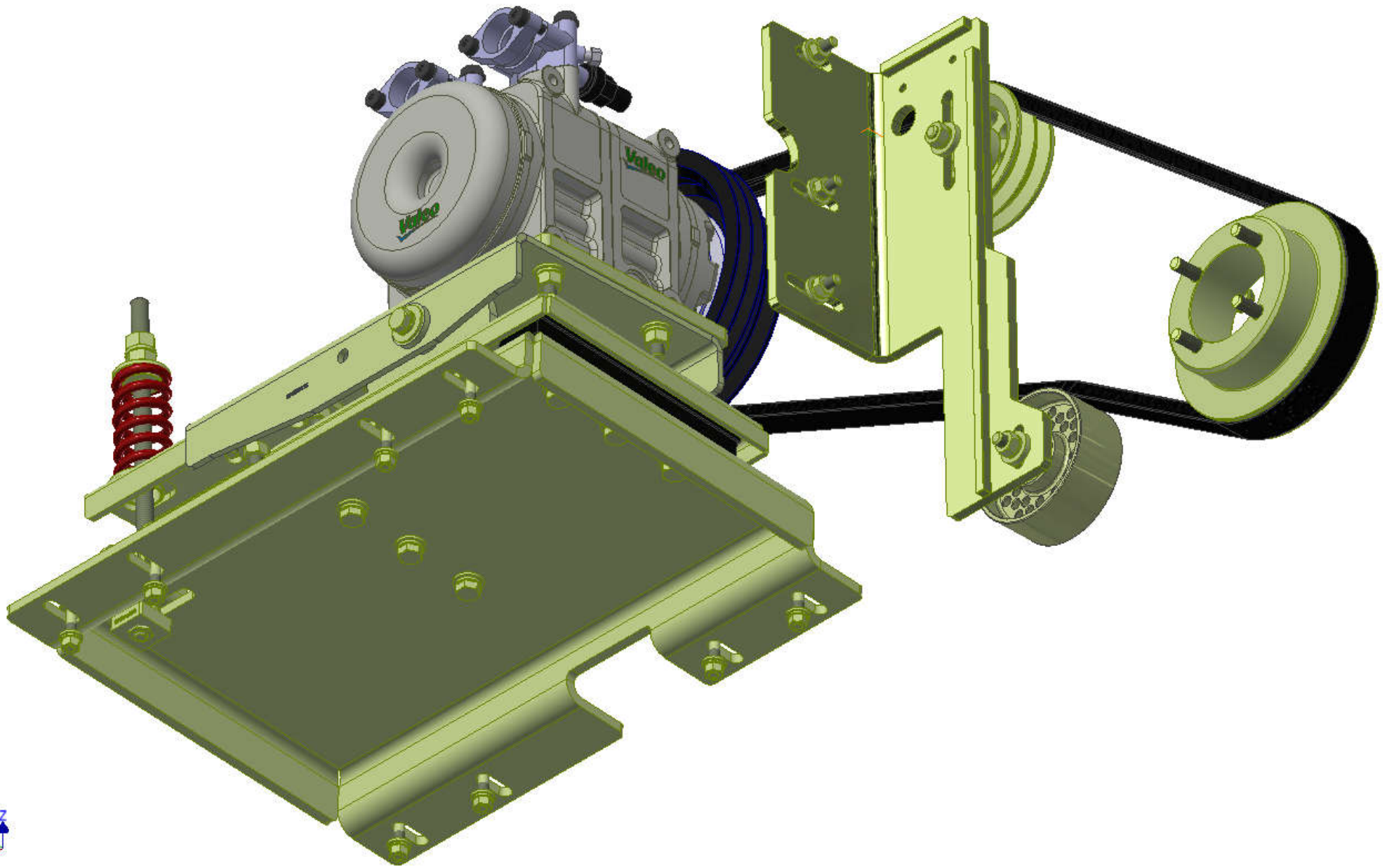
<table border="1"> <tr> <td>UNSPECIFIED TOLERANCES:</td> <td>INCH DIMS</td> <td>MM DIMS</td> </tr> <tr> <td>ONE DECIMAL PLACE (X.0)</td> <td>±.010</td> <td>±.100</td> </tr> <tr> <td>TWO DECIMAL PLACE (X.00)</td> <td>±.005</td> <td>±.050</td> </tr> <tr> <td>THREE DECIMAL PLACE (X.000)</td> <td>±.002</td> <td>±.020</td> </tr> <tr> <td>FRACTIONAL (1/16")</td> <td>±.001</td> <td>±.010</td> </tr> </table>	UNSPECIFIED TOLERANCES:	INCH DIMS	MM DIMS	ONE DECIMAL PLACE (X.0)	±.010	±.100	TWO DECIMAL PLACE (X.00)	±.005	±.050	THREE DECIMAL PLACE (X.000)	±.002	±.020	FRACTIONAL (1/16")	±.001	±.010		<table border="1"> <tr> <td>DRAWN</td> <td>12/16/2016</td> <td rowspan="2"><b>TRANSARCTIC INC.</b></td> </tr> <tr> <td>CHECKED</td> <td>12/16/2016</td> </tr> <tr> <td>REVISED</td> <td>12/16/2016</td> <td>TITLE</td> </tr> <tr> <td>DATE</td> <td>12/16/2016</td> <td>BY</td> </tr> <tr> <td>DATE</td> <td>12/16/2016</td> <td>APPROVED</td> </tr> <tr> <td>DATE</td> <td>12/16/2016</td> <td>DATE</td> </tr> </table>	DRAWN	12/16/2016	<b>TRANSARCTIC INC.</b>	CHECKED	12/16/2016	REVISED	12/16/2016	TITLE	DATE	12/16/2016	BY	DATE	12/16/2016	APPROVED	DATE	12/16/2016	DATE
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## **TransArctic A/C Compressor Mount Installation Disclaimer**

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

**With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.**

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

**Mark OEM tensioner location**

**Install Kit**

**Check for Interferences**

**Check to ensure that the proper OEM tensioner orientation is maintained**

**Run engine with A/C system engaged for at least 10 minutes to run in belt**

**Check OEM tensioner orientation and adjust as required**

### **Responsabilidad limitada de TransArctic en la instalación del soporte del compresor**

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surja en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

**Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.**

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

**Note la ubicación del medidor de tensión OEM**

**Instale el equipo**

**Controlar si hay interferencias.**

**Asegurese que el medidor de tensión mantenga la orientación justa.**

**Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra**

**Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante**