

Bill of Materials Listing

TransArctic Canada Inc.

6/22/2017
Page 1 of 1

Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KMC44095	Mt Kit, ISL-G, HDX, 4xFC/FK40, 24V,'17		4/21/2017	161.42	0
10	BEL32389		Belt, Banded B gr, 2388mm (94")	each	1
20	BMC83125		Bkt, Weldm't, Adapter PI, ISL, HDX, '13	each	1
30	BMC90012		Bkt, Weldm't, Main Base, HDX, 16'	each	1
40	BMC90022		Bkt, Main, Idler, Weldm't, ISL, HDX, '16	each	1
50	BMC90026		Bkt, Alignm't Bar, Add-On, ISL, HDX, '17	each	1
60	KCB84094		Kit, Comp, 24V, ISL, HDX, FK40/ 4xFC,'13	each	1
70	KPC90009		Kit, Pulley, ISL-G, 8.9L, 2B/X,'17	each	1
80	PUA05001		Pulley, Assy, Idler, B/S, 5", Stl, Plt	each	1
90	PUA05012		Pulley, Assy, Idler,B/BX gr,5", STL,Plt	each	1
100	SCD16012		Spacer, Col, Drl,16 mm x 34.9o x 12.3i	each	1
110	SCD21912		Spacer, Col, Drl,21.9mm x 25.4o x 12.3i	each	1
120	SLV17012		Sleeve, Pulley, 16.9o x 22.23mm x 12.32i	each	2
130	KBC44195		Bag Kit,Fasteners,KMC440/4195 & KMC44094	each	1

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TransArctic Canada Inc.

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KBC44195		Bag Kit, Fasteners, KMC44195 & Others.		6/1/2016	2.41		0
10	BTC10045	Bolt, Hex, 10 x 1.5 x 45mm, 10.9, Plt, FT		each	3		
20	BTC12080	Bolt, Hex, 12 x 1.75 x 80mm, 10.9, Plt, FT		each	2		
30	BTQ06175	Bolt, Hex, 3/8-16unc, 1.75", 8, Plt		each	5		
40	BTQ08125	Bolt, Hex, 1/2-13unc, 1.25", 8, Plt		each	2		
50	BTQ08151	Bolt, Hex, 1/2-20unf, 1.5", 8, Plt		each	2		
60	CSF08031	Capscrew, FH, 8 x 1.25 x 30mm, 10.9, Plt		each	2		
70	CSF08101	Capscrew, FH, 1/2-20unf x 1.0", Alloy, Plt		each	4		
80	NTA10000	Nut, Hex, 10 x 1.5, 8.8, Plt		each	3		
90	NTA12000	Nut, Hex, 12 x 1.75, 8.8, Plt		each	2		
100	NTQ06000	Nut, Hex, 3/8-16unc, 8, Plt		each	5		
110	WFA10002	Washer, Flat, 10mm, Hvy, 8.8, Plt		each	6		
120	WFA12002	Washer, Flat, 12mm, Hvy, 8.8, Plt		each	2		
130	WFQ08000	Washer, Flat, 1/2", 8, Plt		each	4		
150	WFS06002	Washer, Flat, 3/8", L9, Plt		each	10		
160	WLA10000	Washer, Lock, 10mm, 8.8, Plt		each	3		
170	WLA12000	Washer, Lock, 12mm, 8.8, Plt		each	2		
180	WLQ06000	Washer, Lock, 3/8", 8, Plt		each	5		
190	WLQ08000	Washer, Lock, 1/2", 8, Plt		each	4		

Bill of Materials Listing

TransArctic Canada Inc.

4/27/2017
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Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KCB84094	Kit, Comp, 24V, ISL, HDX, FK40/ 4xFC,'13		9/9/2013	62.57	0
10	BEL11040		Belt, A gr, 1040mm (41")	each	2
20	BMC83114		Bkt, PI, ALT Spacer, T3RE, '13	each	1
30	BMN80008		Vibration Isolator, Bar,16.50 x 2 x 1.50	each	2
40	BMN80025		Bkt, Back, PL, Slide, IC, RE300	each	1
50	BMT10011		Bkt, Tenr, Block, Offset, 3mm	each	2
60	BMZ00043		Bkt, Main, Base PI, '13	each	1
70	KBT84094		Kit, Platform, PS, 4xFC/ FK40, W/Alt,'13	each	1
80	PUL03321		Pulley, ALT, Idler, 3.25"d, 2A	each	1
90	TRD08120		Threaded, Rod, 1/2-13unc x 12", 5, Plt	each	1
100	KBZ84094		Bag Kit, Fasteners, KCB84094	each	1

Bill of Materials Listing

TransArctic Canada Inc.

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Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KBZ84094	Bag Kit, Fasteners, KCB84094		10/18/2013	2.42	0
10	BTP08653		Bolt, Hex, 1/2-13unc, 6.5", 5, Plt, FT	each	1
20	BTQ08101		Bolt, Hex, 1/2-20unf, 1.00", 8, Plt	each	4
30	BTQ08150		Bolt, Hex, 1/2-13unc, 1.5", 8, Plt	each	4
40	BTQ08653		Bolt, Hex, 1/2-13unc, 6.5", 8, Plt	each	1
50	CSF08076		Capscrew, FH, 1/2-20unf x .75", Alloy, Plt	each	2
60	NTQ08000		Nut, Hex, 1/2-13unc, 8, Plt	each	7
70	WFQ08000		Washer, Flat, 1/2", 8, Plt	each	10
80	WLQ08000		Washer, Lock, 1/2", 8, Plt	each	12

Bill of Materials Listing

TransArctic Canada Inc.

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Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KBT84094	Kit, Platform, PS, 4xFC/ FK40, W/Alt,'13		9/9/2013	18.59	0
10	BMC83131		Bkt, Weldm't, 4xFC W/ Alt, P-S, HDX, '13	each	1
20	BMN80031		Bkt, Main, Slide, Assy, 05K, IC, RE300	each	1
30	KBZ00010		Bag Kit, Fasteners, KBT84094/83990	each	1

Bill of Materials Listing

TransArctic Canada Inc.

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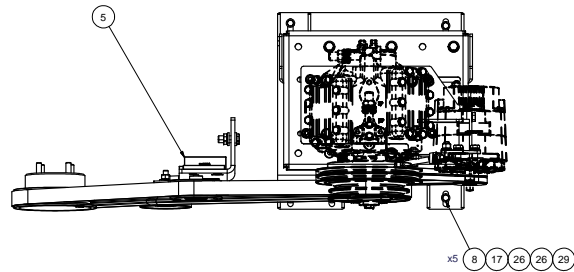
Product Number	Description	Date	Weight	Uof M	Yield
Line Component Prod#	Description	Bin Unit	Qty		
KBZ00010	Bag Kit, Fasteners, KBT84094/83990	11/6/2013	1.23		0
10	BTC12040				
	Bolt, Hex, 12 x 1.75 x 40mm, 10.9,Plt,FT	each	4		
15	BTC12060				
	Bolt, Hex, 12 x 1.75 x 60mm, 10.9,Plt,FT	each	4		
20	NTP07000				
	Nut, Hex, 7/16-14unc, 5, Plt	each	4		
30	WFA12000				
	Washer, Flat, 12mm, 8.8, Plt	each	8		
40	WFN07000				
	Washer, Flat, 7/16", 2, Plt	each	4		
50	WLA12000				
	Washer, Lock, 12mm, 8.8, Plt	each	4		
60	WLP07000				
	Washer, Lock, 7/16", 5, Plt	each	4		

Bill of Materials Listing

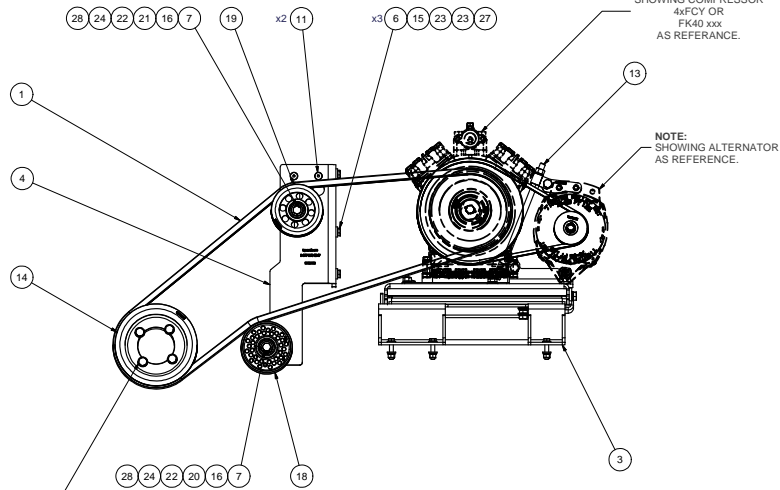
TransArctic Canada Inc.

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Product Number		Description	Bin	Date	Weight	Uof M	Yield
Line	Component Prod#	Description		Unit	Qty		
KPC90009		Kit, Pulley, ISL-G, 8.9L, 2B/X,'17		10/15/2013	16.32		0
10	PUL90009	Pulley, Crank, ISL-G, 9.0L, 2B/X, 8", '17		each	1		
20	BTC12080	Bolt, Hex, 12 x 1.75 x 80mm, 10.9,Plt,FT		each	4		
30	WFS12002	Washer, Flat, Hdn, 12mm, Stl, BLK		each	4		

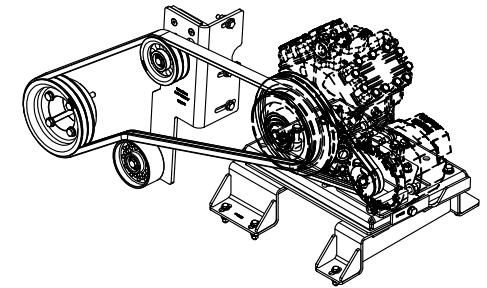
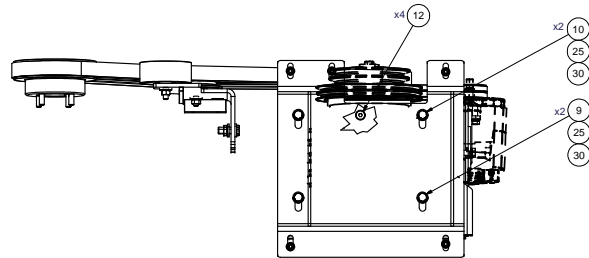


NOTE:
SHOWING COMPRESSOR
4xFCV OR
FK40 xxx
AS REFERENCE.

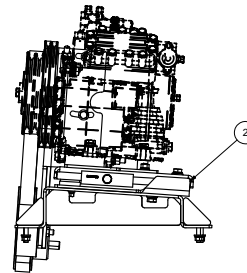


NOTE:
SHOWING ALTERNATOR
AS REFERENCE.

NOTE:
TORQUE TO: 66-73 FT-LB PLAIN & LUBRICATED W/ CLEAN ENGINE OIL (15W-40)
(HEXBOLT CAPSCREW M12 x 1.75 x 80mm @ 10.9 GRADE)
TIGHTEN IN TWO STEPS IN A CRIS-CROSS TIGHTENING SEQUENCE PATTERN.



ISOMETRIC VIEW



NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
30	4	EACH	WLO80000	WASHER, LOCK, 1/2", 8, PLT
29	5	EACH	WLO86000	WASHER, LOCK, 3/8", 8, PLT
28	2	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
27	3	EACH	WLA10000	WASHER, LOCK, 10mm, 8.8, PLT
26	10	EACH	WFS06002	WASHER, FLAT, 3/8", L9, PLT
25	4	EACH	WFO80000	WASHER, FLAT, 1/2", 8, PLT
24	2	EACH	WFA12002	WASHER, FLAT, 12mm, HVY, 8.8, PLT
23	6	EACH	WFA10002	WASHER, FLAT, 10mm, HVY, 8.8, PLT
22	2	EACH	SLV17012	SLEEVE, PULLEY, 16.9x x 22.23 mm x12.19l
21	1	EACH	SCD21912	SPACER, COL, DRL, 21.9mm x 31.80 x12.3l
20	1	EACH	SCD16012	SPACER, COL, DRL, 16 mm x 31.80 x 12.0l
19	1	EACH	PLUA05012	PULLEY, ASSY, IDLER, B/BX gr, 5" STL, PLT
18	1	EACH	PLUA05001	PULLEY, ASSY, IDLER, B/S, 5", STL, PLT
17	5	EACH	NTQ06000	NUT, HEX, 3/8-16UNC, 8, PLT
16	2	EACH	NTA12000	NUT, HEX, 12 x 1.75, 8.8, PLT
15	3	EACH	NTA10000	NUT, HEX, 10 x 1.5, 8.8, PLT
14	1	EACH	KPC90009	KIT, PULLEY, ISL-G, 8.9L, 2B/X, '17
13	1	EACH	KCB84094	KIT, COMP, 24V, ISL, HDX, FK40/4FC, '13
12	4	EACH	CSF08101	CAPSCREW, FH, 1/2-20UNF x 1", ALLOY, PLT
11	2	EACH	CSF08031	CAPSCREW, FH, 8 x 1.25 x 30mm, 10.9, PLT
10	2	EACH	BTQ08151	BOLT, HEX, 1/2-20UNF x 1.50, 8, PLT
9	2	EACH	BTQ08125	BOLT, HEX, 1/2-13UNC x 1.25, 8, PLT
8	5	EACH	BTQ06175	BOLT, HEX, 3/8-16UNC, 1.75", 8, PLT
7	2	EACH	BTC12080	BOLT, HEX, 12 x 1.75 x 80mm, 10.9, PLT
6	3	EACH	BTC10045	BOLT, HEX, 10 x 1.5 x 45mm, 10.9, PLT
5	1	EACH	BMC90026	BKT, ALIGNMT BAR, ADD-ON, ISL-G, HDX, '17
4	1	EACH	BMC90022	BKT, MAIN, IDLER, WELDMT, ISL, HDX, '16
3	1	EACH	BMC90012	BKT, WELDMT, MAIN BASE, HDX, '16
2	1	EACH	BMC83125	BKT, WELDMT, ADAPTER PL, ISL, HDX, '13
1	1	EACH	BEL32359	BELT, BANDED B gr, 2388mm (94")

TRANSARCTIC INC.

RELEASSED TO PRODUCTION	4/21/2017	JBR	GA
REVIEWER	DATE	BY	BY
James Stewart	4/21/2017		
Ron Ingram	4/21/2017		
Date Mason	4/21/2017		

BROWN	4/21/2017
JRodriguez	
Checked	
V.Jakowlew	4/21/2017
DATE	BY
DATE	BY
DATE	BY
DATE	BY

MT KIT, ISL-G, HDX, 4xFC/FK40, 24V, '17

DWG NO: KMC44095

SCALE: 1:6

SHEET 1 OF 1

UNSPECIFIED TOLERANCES:

ONE DECIMAL PLACE (X) .1 (FRACTIONAL)

TWO DECIMAL PLACES (X) .05 (FRACTIONAL)

THREE DECIMAL PLACES (X) .01 (FRACTIONAL)

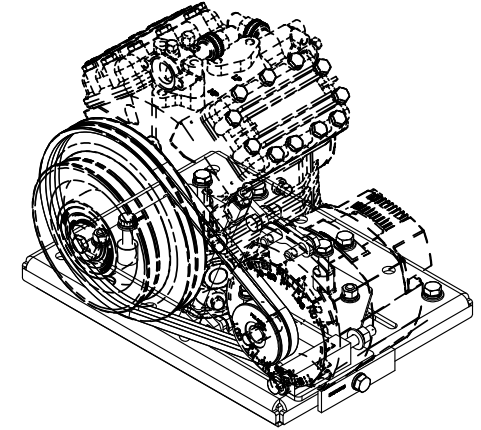
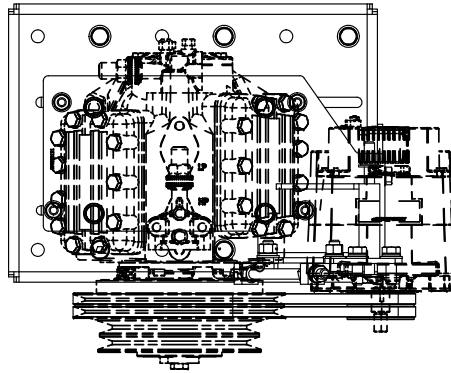
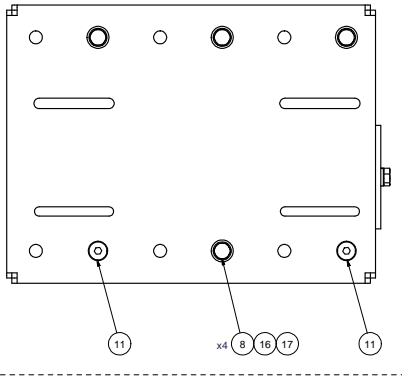
ANGULAR ± .5°



DRAWING UNIT OF MEASURE: MM (INCH)

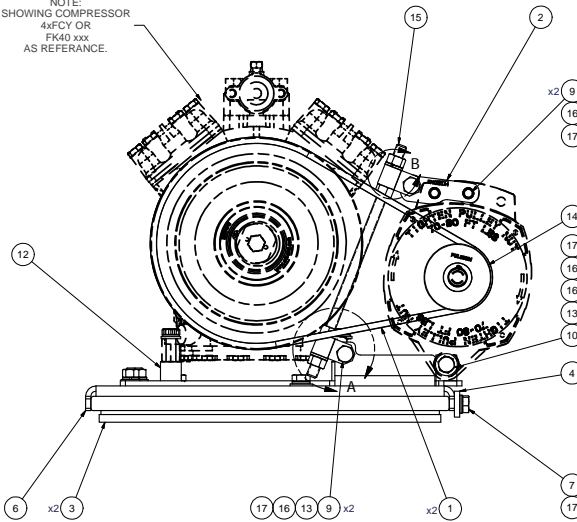
TOP VIEW

PARTS REMOVED FOR CLARITY.



ISOMETRIC VIEW

NOTE:
SHOWING COMPRESSOR
4xFCY OR
FK40 xxx
AS REFERENCE.



DETAIL B
SCALE 1/2

DETAIL A
SCALE 1/2

NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCtic A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 56.70 LBS.

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
17	12	EACH	WLO08000	WASHER, LOCK, 1/2", 8, PLT
16	10	EACH	WFO08000	WASHER, FLAT, 1/2", 8, PLT
15	1	EACH	TRD08120	THREADED, ROD, 1/2-13UNC x 12", 5 PLT
14	1	EACH	PUL03321	PULLEY, ALT, IDLER, 3.25"o, 2A
13	7	EACH	NT008000	NUT, HEX, 1/2-13UNC, 8, PLT
12	1	EACH	K8T84094	KIT, PLATFORM, PS, 4xFCY/ FK40, W/ ALT, '13
11	2	EACH	CSF00076	CAPSCREW, FH, 1/2-20UNF x .75", ALLOY, PLT
10	1	EACH	BT008653	BOLT, HEX, 1/2-13UNC x 6.50, 8, PLT
9	4	EACH	BT008150	BOLT, HEX, 1/2-13UNC x 1.50, 8, PLT
8	4	EACH	BT008101	BOLT, HEX, 1/2-20UNF x 1.00, 8, PLT
7	1	EACH	BT008653	BOLT, HEX, 1/2-13UNC x 6.50, 5, PLT, FT
6	1	EACH	BMZ00043	BKT, MAIN, BASE PL, '13
5	2	EACH	BMT10011	BKT, TENR, BLOCK, OFFSET, 3mm
4	1	EACH	BMN80025	BKT, BACK, PL, SLIDE, IC, RE300
3	2	EACH	BMN80008	VIBRATION ISOLATOR, BAR, 16.50 x 2 x 1.50
2	1	EACH	BMCS3114	BKT, PL, ALT, SPACER, T3RE, '13
1	2	EACH	BELT1040	BELT, A, gr, 1040mm (41") (17410)

BILL OF MATERIALS

DRAWN: jrodriquez
CHECKED: Val_Jakowlew

DATE: 9/9/2013

TRANSARCtic INC.

REV	DESCRIPTION	DATE	BY
0	RELEASED TO PRODUCTION	9/9/2013	JRS
1	APPROVED	9/9/2013	Ron Ingram
2	APPROVED	9/9/2013	Dale Mason

TITLE: KIT, COMPRESSOR, 24V, PS, FK40/4xFC, '13

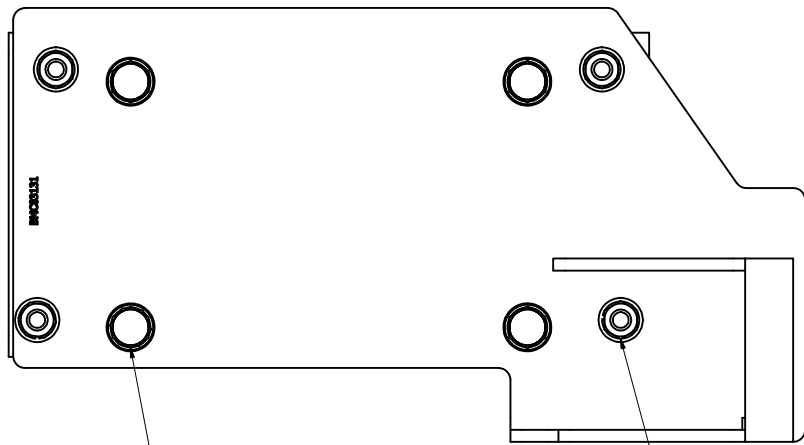
SIZE: D DWG NO: KCB84094

SCALE: 1:3 SHEET 1 OF 1

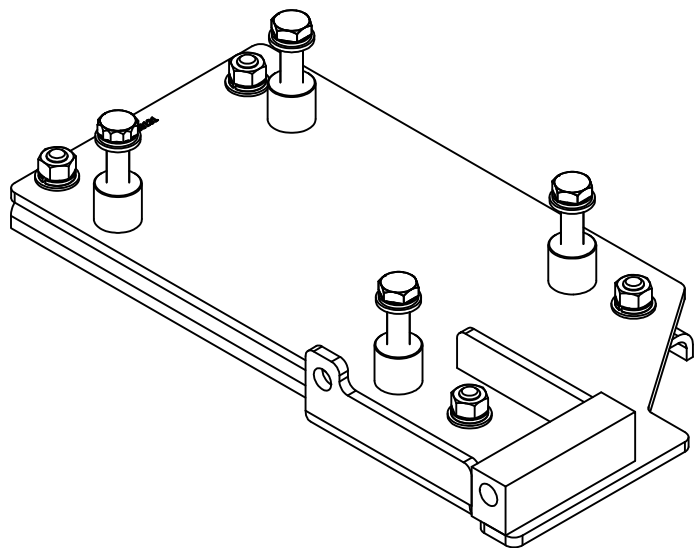
UNSPECIFIED TOLERANCES: ALL DIMS
ONE DECIMAL PLACE (X.) .00 (FRACTIONAL)
TWO DECIMAL PLACES (.XX) .00 (FRACTIONAL)
THREE DECIMAL PLACES (.XXX) .000 (FRACTIONAL)
FOUR DECIMAL PLACES (.XXXX) .0000 (FRACTIONAL)



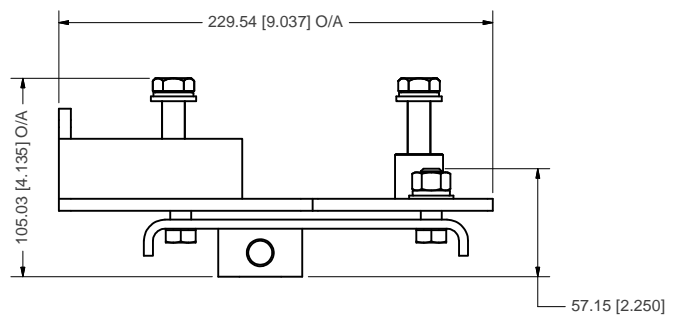
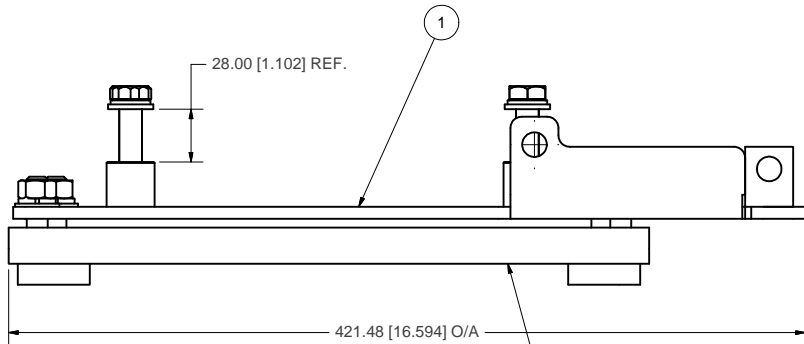
DRAWING UNIT OF MEASURE: MM (INCH)



NOTE:
USE 40mm OR 60mm LONG
BOLT(S) DEPENDING ON
COMPRESSOR BODY STYLE.



ISOMETRIC VIEW



- NOTES:
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
 - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
 - 3) WEIGHT: 18.22 LBS.

0	ADDED 4x BTC12040 BOLTS.	6/5/2014	JRR
A	RELEASED TO PROTOTYPE.	9/5/2013	JRR
REV/ECN:	DESCRIPTION:	DATE:	BY:
THIS DRAWING CONTAINS PROPRIETARY CONFIDENTIAL INFORMATION OWNED BY TRANSARCTIC CANADA INC. THE DOCUMENT AND THE INFORMATION IN IT ARE NOT TO BE USED, DISCLOSED OR REPRODUCED WITHOUT EXPRESS WRITTEN PERMISSION OF THE COMPANY.			
UNSPECIFIED TOLERANCES: (ALT. DIM.)		THIRD ANGLE PROJECTION	
ONE DECIMAL PLACE (.X)	.50 [0.020]		
TWO DECIMAL PLACE (.XX)	.25 [0.010]		
THREE DECIMAL PLACE (.XXX)	.10 [0.005]		
FRACTIONAL +/- .002"	ANGULAR +/- .50°		

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
9	4	EACH	WLP07000	WASHER, LOCK, 7/16", 5, PLT
8	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
7	4	EACH	WFN07000	WASHER, FLAT, 7/16", 2, PLT
6	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
5	4	EACH	NTP07000	NUT, HEX, 7/16-14UNC, 5, PLT
4	4	EACH	BTC12060	BOLT, HEX, 12 x 1.75 x 60mm, 10.9, PLT
3	4	EACH	BTC12040	BOLT, HEX, 12 x 1.75 x 40mm, 10.9, PLT
2	1	EACH	BMN80031	BKT, MAIN, SLIDE, ASSY, 05K, IC, RE300
1	1	EACH	BMC83131	BKT, WELDM'T, 4xFCY W/ALT, P-S, HDX, '13

TRANSARCTIC INC.

KIT, PLATFORM, PS, 4xFCY/ FK40, W/ ALT, '13

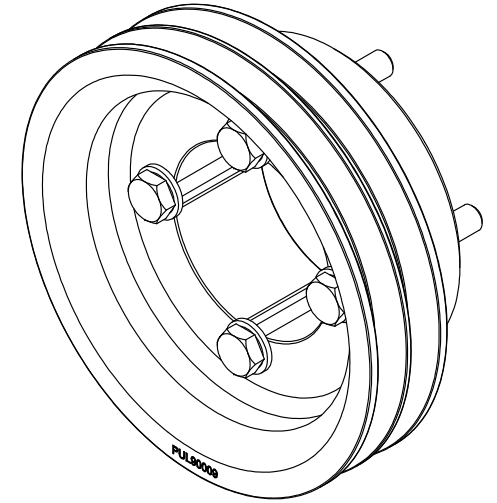
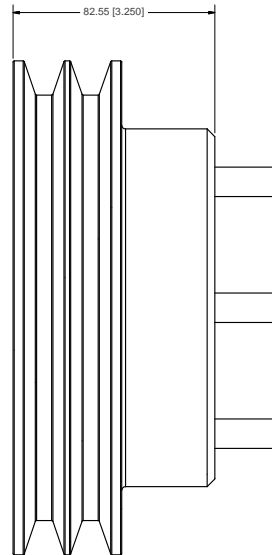
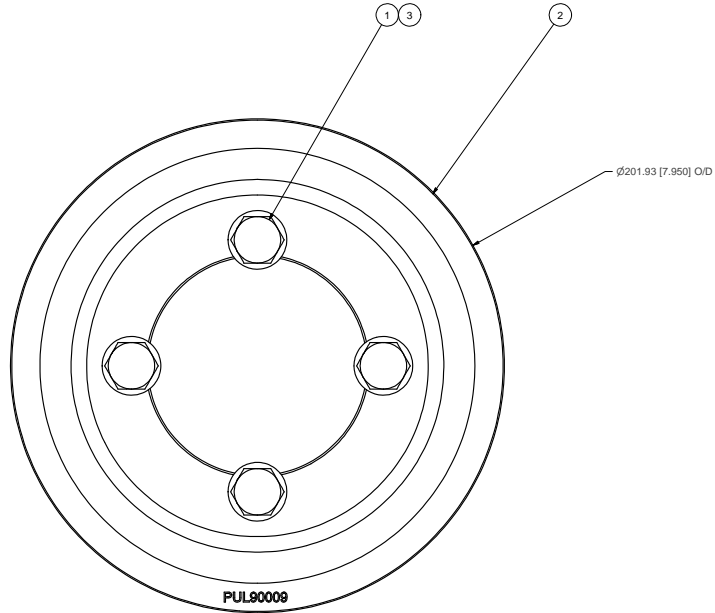
DWG NO: KBT84094

REV: 0

SCALE: 1:2

SHEET 1 OF 1

DRAWN	9/5/2013
Jrodriguez	
CHECKED	9/5/2013
Val Jakowlew	
OA	
James Stewart	9/5/2013
MFG	
Ron Ingram	9/5/2013
APPROVED	
Dale Mason	9/5/2013
DRAWING UNIT OF MEASURE:	MM [INCH]



- NOTES:**
- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE **ALL** BOLTS TO S.A.E. SPECIFICATIONS.
 - 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
 - 3) WEIGHT: 16.41 LB

ITEM	QTY	U/M	PART NUMBER	DESCRIPTION
3	4	EACH	WFS12002	WASHER, FLAT, HDN, 12mm, STL, BLK
2	1	EACH	PUL90009	PULLEY, CRANK, ISL-G, 8.9L, 2B/X, 8", 17
1	4	EACH	BTCT2080	BOLT, HEX, 12 x 1.75 x 80mm, 10.9, FLT

BILL OF MATERIALS

TRANSARCTIC INC.

REV	DESCRIPTION	DATE	BY	TITLE
0	RELEASED TO PRODUCTION	12/16/2016	JRR	GA
1	REVISED	12/16/2016	Jose Rodriguez	TITLE
2	REVISED	12/16/2016	MFG	TITLE
3	REVISED	12/16/2016	James Stewart	TITLE
4	REVISED	12/16/2016	Dale Mason	TITLE

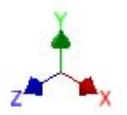
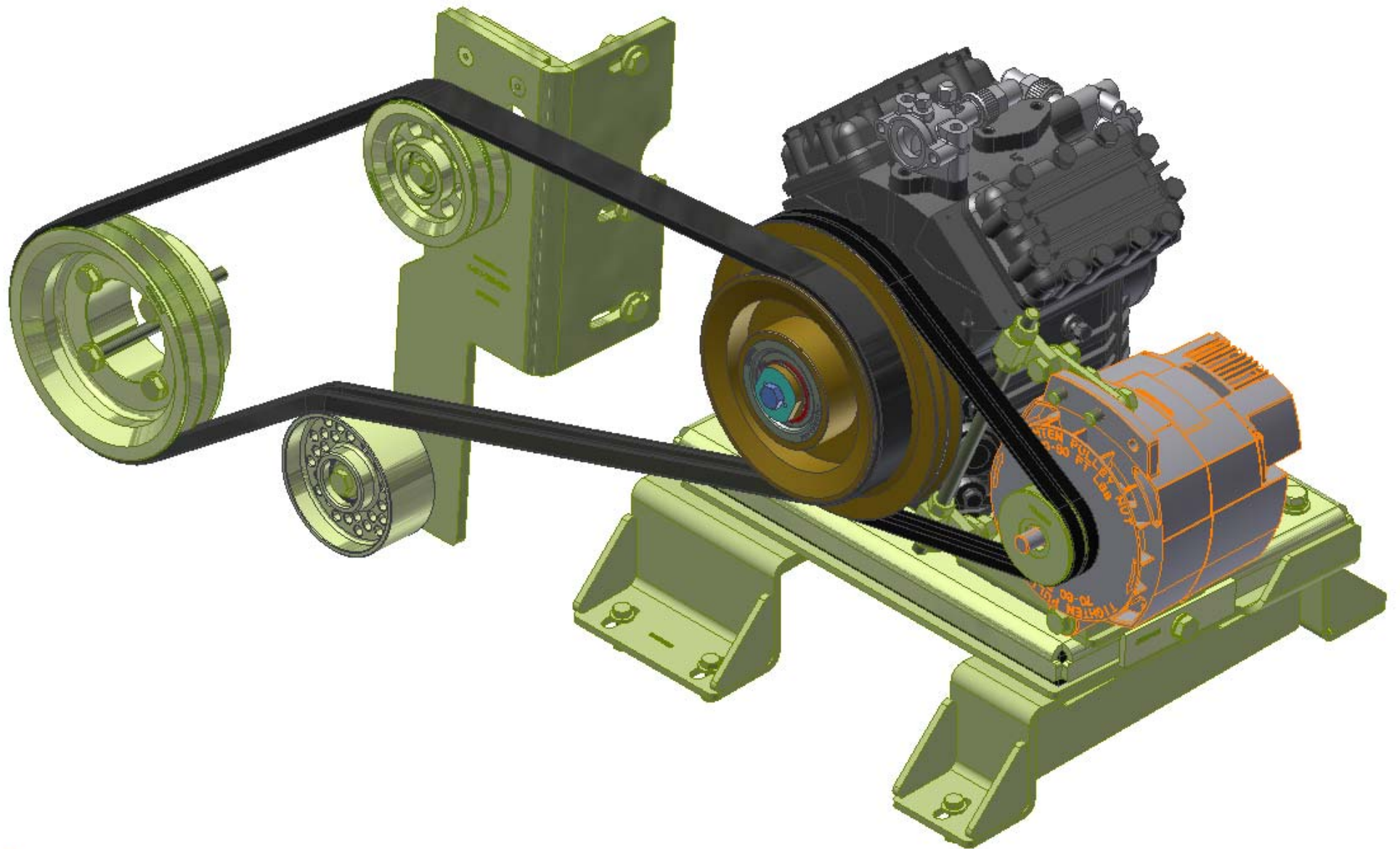
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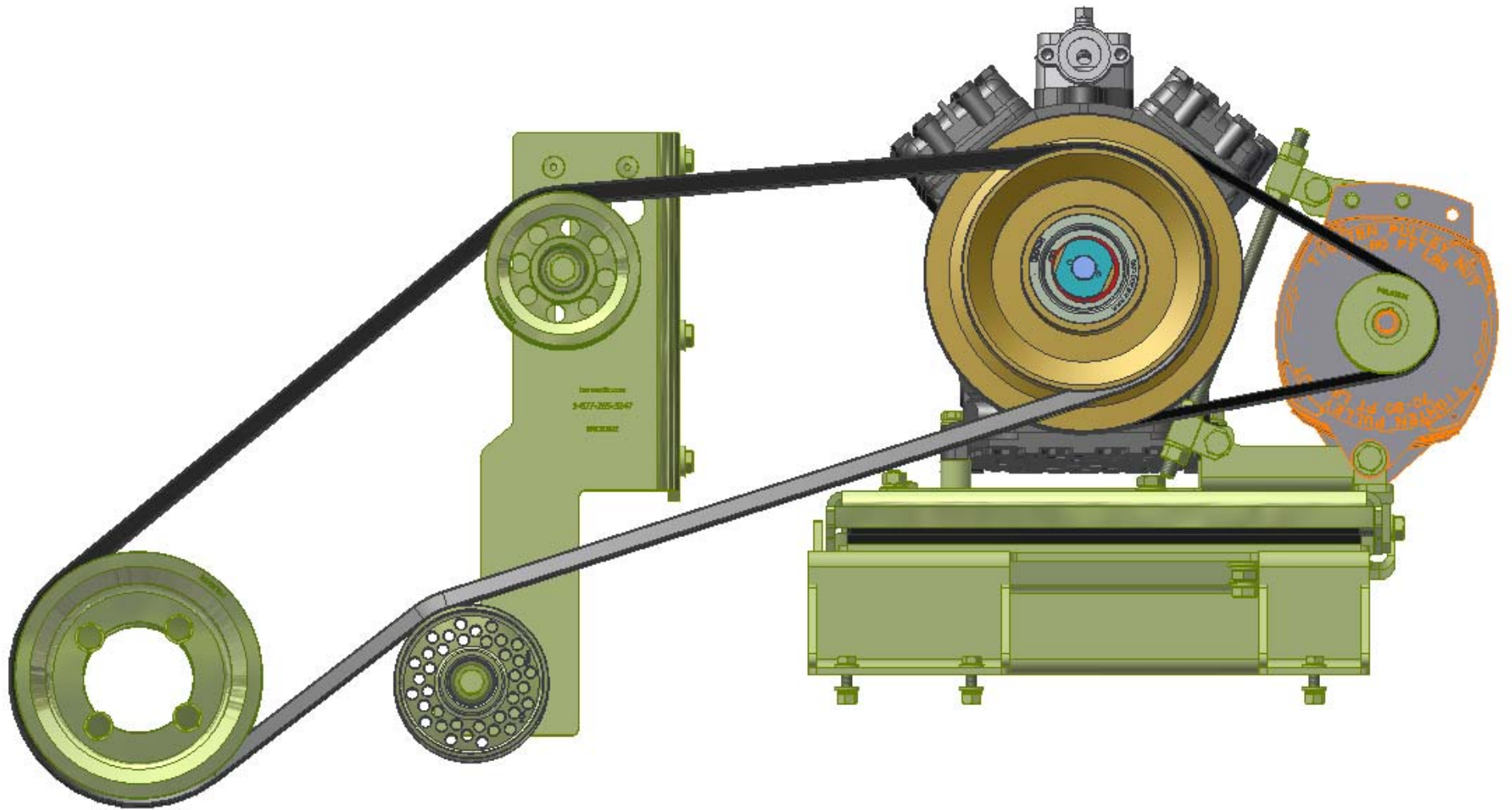
UNSPECIFIED TOLERANCES:	ALL DIMS	±0.005
ONE DECIMAL PLACE DIMS	±0.010	
TWO DECIMAL PLACE DIMS	±0.002	
THREE DECIMAL PLACE DIMS	±0.001	
FRACTIONAL DIMS	±0.001	

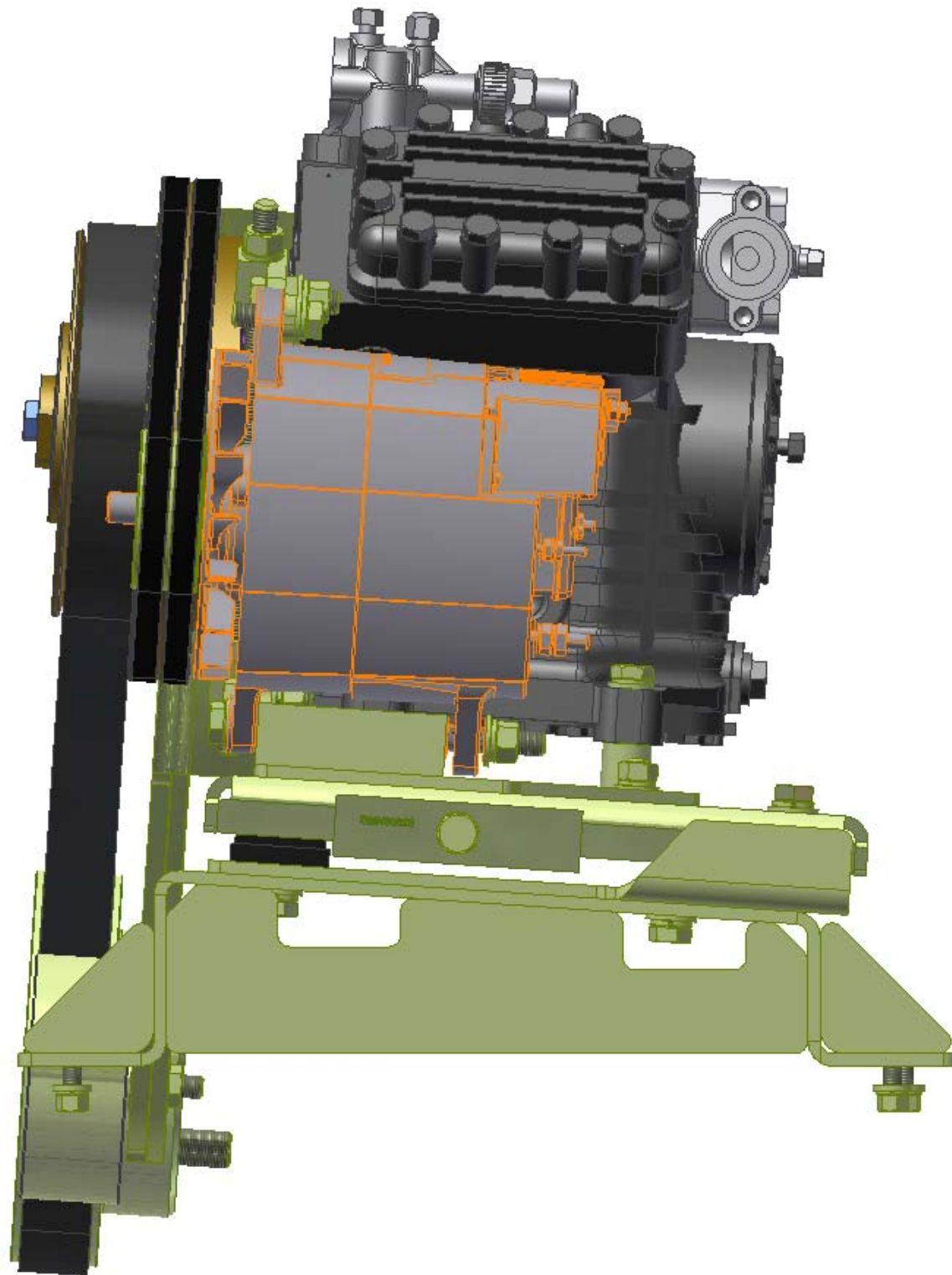
THIRD ANGLE PROJECTION

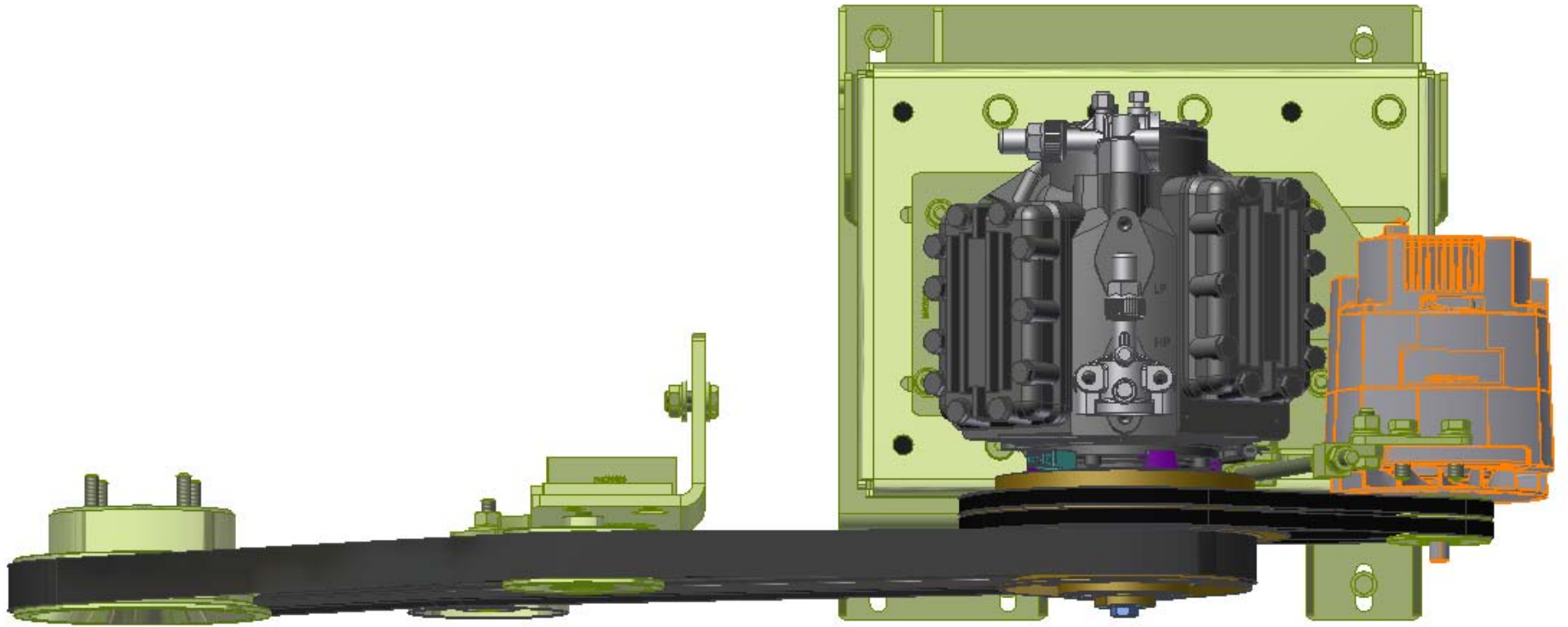
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DATE	12/16/2016	SIZE
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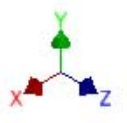
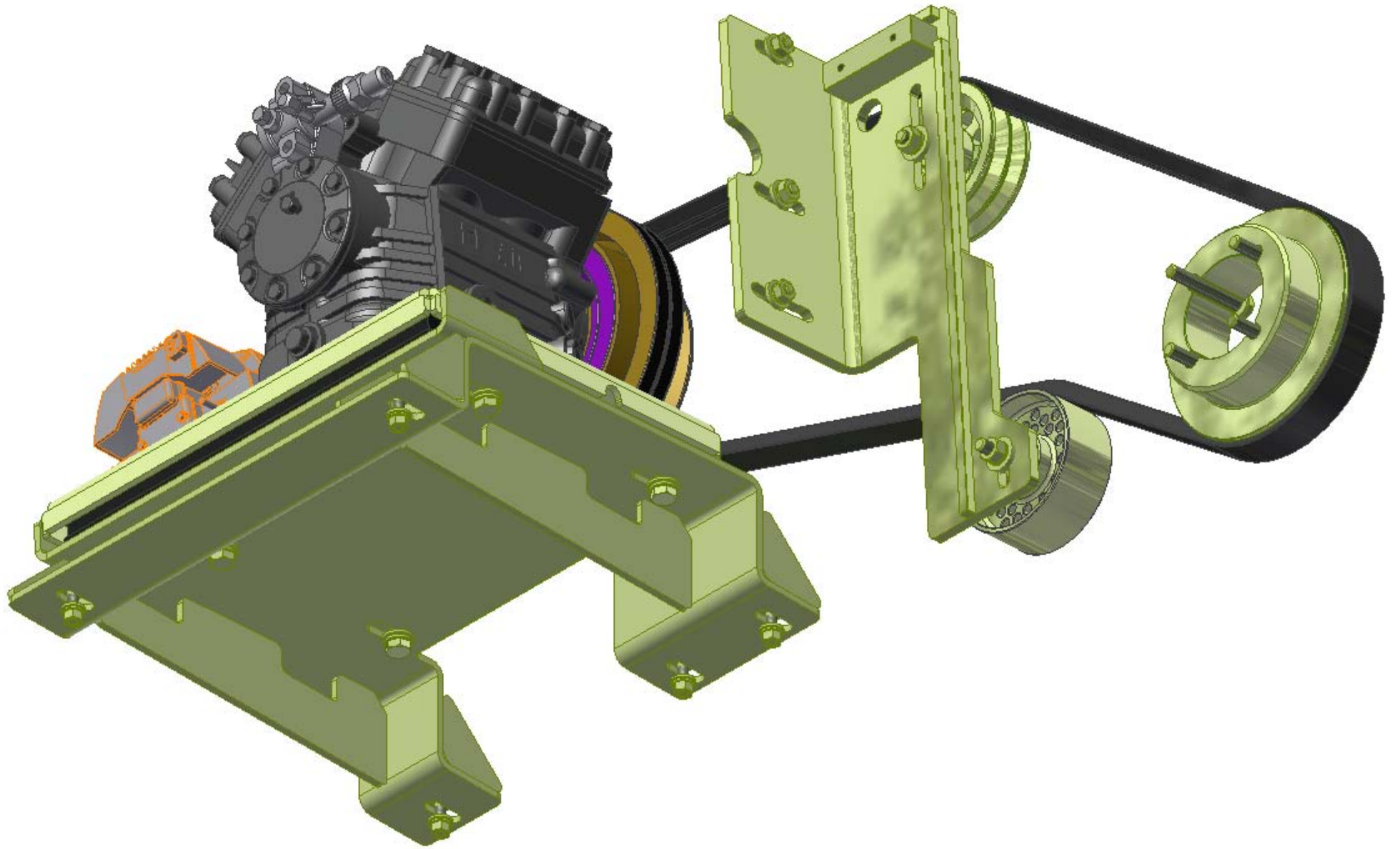
DRAWING UNIT OF MEASURE: MM [INCH] SCALE: 1:1 SHEET 1 OF 1











TransArctic A/C Compressor Mount Installation Disclaimer

All compressor mounts should be installed by qualified and trained personnel using proper tools and equipment in safe working conditions following industry standard guidelines for motor vehicle service and repair.

The installer of any compressor mount purchased from TransArctic must undertake all responsibility of issues arising from that compressor bracket being installed on any vehicle. As well as insure that a **proper and sufficient ground** is established between the compressors' clutches and the vehicle's engine. Mount functionality, operation and durability can all be compromised by an incompetent installation.

Due to the many different situations, parameters and application criteria, which are beyond the compressor mount manufacturer's control, TransArctic does not warrant design, durability, or operational functionality of any compressor mount improperly installed by another party.

With no implied guarantees it is the mount installer's strict responsibility to determine safety and functionality, of the compressor mount, at the time of installation.

Please contact TransArctic with any issue arising from installation so we may better improve the product. If you have any reservations about the compressor mount integrity contact TransArctic immediately at 1-877-COLD-AIR.

Mark OEM tensioner location

Install Kit

Check for Interferences

Check to ensure that the proper OEM tensioner orientation is maintained

Run engine with A/C system engaged for at least 10 minutes to run in belt

Check OEM tensioner orientation and adjust as required

Responsabilidad limitada de TransArctic en la instalación del soporte del compresor

Todos los soportes de los compresores deben ser instalados por personas calificadas y entrenadas, usando para ello los equipos y herramientas necesarios para esta labor en buenas condiciones y según las normas y guías para el servicio y/o reparación de motores de vehículos.

El instalador de los soportes comprados en TransArctic asume toda la responsabilidad de cualquier problema que surga en el soporte del compresor al vehículo; de igual manera es responsable que el cable a tierra sea conectado entre el embrague del compresor y el motor del vehículo.

Se advierte que el buen funcionamiento y la durabilidad del soporte pueden ser comprometidos por defectos en su instalación.

Debido a las diversas situaciones que se puedan presentar fuera del control del fabricante, TransArctic no garantiza el diseño, la durabilidad o el correcto funcionamiento de cualquier equipo inapropiadamente instalado por terceros.

Esta sobreentendido que el Instalador del montaje del compresor es estrictamente responsable de la seguridad y funcionamiento del equipo en el momento de la instalación.

Si tuviera algún problema o duda acerca de la instalación del soporte del compresor pongase en contacto inmediatamente con TransArctic al teléfono 1-877-COLD-AIR de modo que podamos mejorar nuestro producto.

Note la ubicación del medidor de tensión OEM

Instale el equipo

Controlar si hay interferencias.

Asegurese que el medidor de tensión mantenga la orientación justa.

Encienda el motor por lo menos 10 minutos con el sistema A/C enganchado para que la correa corra

Controle la orientación justa del medidor de tensión y ajuste a las condiciones requeridas del fabricante