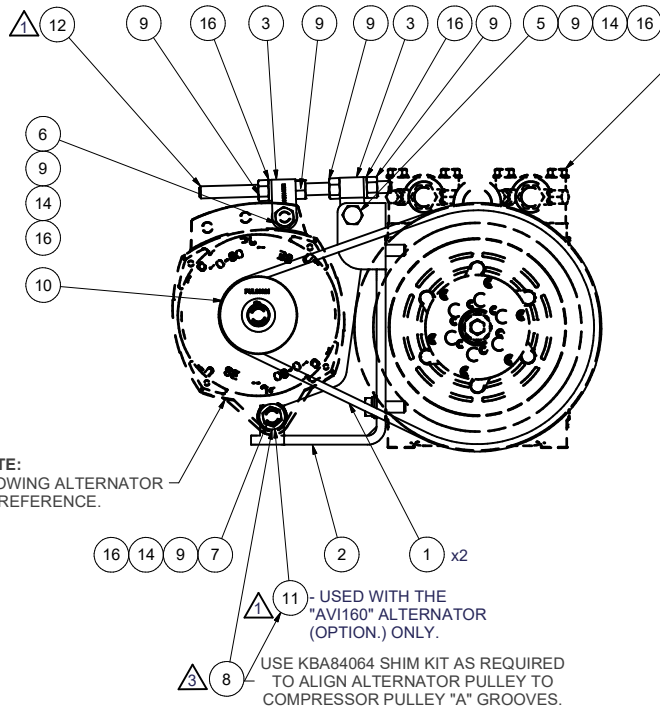
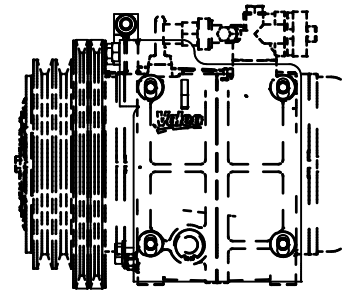


ISOMETRIC VIEW

NOTE:
SHOWING TRANSARCTIC
COMPRESSOR PART#
CMV33644 (550cc)/
CMV38844 (635cc)
AS REFERENCE.



NOTE:
SHOWING ALTERNATOR
AS REFERENCE.



NOTES:

- 1) USE SERVICABLE THREADLOCKER ON ALL FASTENERS TO ENGINE COMPONENTS AND TORQUE ALL BOLTS TO S.A.E. SPECIFICATIONS.
- 2) SEE "TRANSARCTIC A/C COMPRESSOR MOUNT INSTALLATION DISCLAIMER".
- 3) WEIGHT: 18.11 LB

16	5	EACH	WVQ08000	WASHER, LOCK, 1/2", 8, PLT
15	4	EACH	WLA12000	WASHER, LOCK, 12mm, 8.8, PLT
14	4	EACH	WVQ08000	WASHER, FLAT, 1/2", 8, PLT
13	4	EACH	WFA12000	WASHER, FLAT, 12mm, 8.8, PLT
12	1	EACH	TRD08080	THREADED, ROD, 1/2-13UNC x 8", 5 PLT
11	1	EACH	SCD05513	SPACER, COL, DRL, 5.51mm x 25.4o x 12.7i
10	1	EACH	PUL03321	PULLEY, ALT, IDLER, 3.25"o, 2A
9	7	EACH	NTQ08000	NUT, HEX, 1/2-13UNC, 8, PLT
8	1	EACH	KBA84064	BAG KIT, ALT SHIM, KC84064, KAC65501/02
7	1	EACH	BTQ08653	BOLT, HEX, 1/2-13UNC x 6.50, 8, PLT
6	1	EACH	BTQ08200	BOLT, HEX, 1/2-13UNC x 2.00, 8, PLT
5	1	EACH	BTQ08150	BOLT, HEX, 1/2-13UNC x 1.50, 8, PLT
4	4	EACH	BTC12035	BOLT, HEX, 12 x 1.75 x 35mm, 10.9, PLT
3	2	EACH	BMT10011	BKT, TENR, BLOCK, OFFSET, 3mm
2	1	EACH	BMC96663	BKT, MAIN, ALT, WELDM'T, ISL, TM-65/55, '13
1	2	EACH	BEL11118	BELT, A gr, 1040mm (41")
ITEM	QTY	U/M	PART NUMBER	DESCRIPTION

BILL OF MATERIALS

DRAWN	vjakowlew	10/04/16
CHECKED	Jose Rodriguez	10/04/16
QA	James Stewart	10/4/2016
MFG	James Stewart	10/04/16
APPROVED	Dale Mason	10/04/16

TRANSARCTIC INC.

TITLE
KIT, ALTERNATOR, TM-65, DRIVER
SIDE, '13

SIZE	C	DWG NO	KAC65502	REV	3
SCALE	1:4	SHEET	1	OF	1

3	ADDED KBA84064 SHIM BAG KIT.	02/03/2022	VALJ	
2	WAS KBA96663 FASTENER BAG KIT.	10/11/2021	JRR	
1	WAS TRD08060 ADDED SCD05513	05/11/2021	VALJ	
0	RELEASED TO PRODUCTION.	10/4/2016	JRR	
REV:	ECN:	DESCRIPTION:	DATE:	BY:
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UNSPECIFIED TOLERANCES: [ALT. DIM.]				
ONE DECIMAL PLACE (X)	MM	(INCH)		
TWO DECIMAL PLACE (XX)	.25	(.010)		
THREE DECIMAL PLACE (XXX)	.10	(.005)		
FRACTIONAL +/- .002"	ANGULAR +/- .50°			
		THIRD ANGLE PROJECTION		
		DRAWING UNIT OF MEASURE: MM (INCH)		